Service Manua





Portable CD Player **SL-S318** SL-S320







SL-S320

Traverse Deck: RAE0142Z Mechanism Series

Specifications

Audio

S/N:

No. of channels:

2 channels (left and right, stereo)

Output voltage:

0.6 V(50 kohm) diameter 3.5 stereo mini jack

Frequency response:

20-20,000 Hz (+0.5 dB, -1.5 dB)

Wow and flutter:

More than 94 dB*

DA converter:

Below measurable limit

1 bit, MASH*

Headphones output level:

Max. 9 mW+9 mW/16 ohm (variable)

stereo mini jack diameter 3.5

Digital filter:

8 times over sampling

Signal Format

Correction system:

Technics New

Super Decoding Algorithm

Pickup

Type:

One beam

Light source:

Semiconductor laser

Wavelength:

780 nm

Lens:

Glass pressed lens

Playing time

(When used in hold mode, at 25 degree temperature and on flat and stable

Colour (S) ... Silver Type

Areas

E..... Europe.

EB Great Britain.

EG Germany.

GC Asia, Latin America,

Middle East and Africa.

GN..... Oceania.

Areas of Every Model

SL-S318 (E) Area only

SL-S320 (E,EB,EG,GC,GN)

Batteries used: Extra anti-shock OFF/ON

Panasonic Alkaline dry cell batteries(LR6, 2pcs.)

: Approx. 10h / 8.5h

Rechargeable batteries

RFKFP3GAVE2S (When rechargeable 5 hours.)

: Approx. 5.5h / 5.0h

SH-CDB8D (When rechargeable 3 hours.) : Approx. 3.0h / 2.5h The above battery charge retention period totals apply when measured using a

cycle of 4 hours of play followed by 15 hours of suspended operation.

The play time may be less depending on the operating conditions.

General

Operation temperature range:

0 - 40 degree

Rechargeable temperature range:

5 - 40 degree

Power supply:

DC 4.5 V

Power consumption (Extra anti-shock OFF/ON)

AC adaptor;

Battery (DC 3V);

5.5W/5.7W

0.6W/0.7W

When recharging; Dimensions:

3.3W 128(Wide)/28.0(High)/144(Depth)mm

Weight:

265 a (with batteries)

220 g (without batteries)

*These specifications were measured in the Extra anti-shock OFF mode.

Note: Specifications are subject to change without notice. Weight and dimensions are approximate.

△ WARNING

This service information is designed for experienced repair technicians only and is not designed for use by the general public. It does not contain warnings or cautions to advise non-technical individuals of potential dangers in attempting to service a product. Products powered by electricity should be serviced or repaired only by experienced professional technicians. Any attempt to service or repair the product or products dealt with in this service information by anyone else could result in serious injury or death.

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Precaution of Laser Diode

CAUTION:

This product utilizes a laser diode with the unit turned "on", invisible laser radiation is emitted from the pickup lens.

Wave length: 780 nm

Maximum output radiation power from pickup: 100 μ W/VDE

Laser radiation from the pickup lens is safety level, but be sure the followings:

- 1. Do not disassemble the optical pickup unit, since radiation from exposed laser diode is dangerous.
- Do not adjust the variable resistor on the pickup unit. It was already adjusted.
- 3. Do not look at the focus lens using optical instruments.
- 4. Recommend not to look at pickup lens for a long time.

ACHTUNG:

Dieses Produkt enthält eine Laserdiode. Im eingeschalteten Zustand wird unsichtbare Leserstrahlung von der Lasereinheit abgestrahlt.

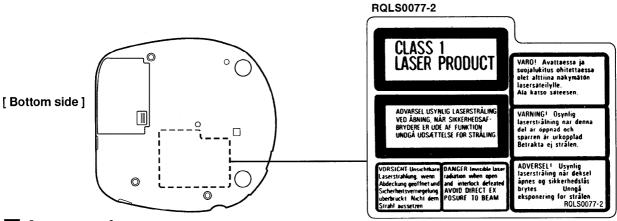
Wellenlänge: 780 nm

Maximale Strahlungsleistung der Lasereinheit: 100 μW/VDE

Die Strahlung an der Lasereinheit ist ungefährlich, wenn folgende Punkte beachtet werden:

- 1. Die Lasereinheit nicht zerlegen, da die Strahlung an der freigelegten Laserdiode gefährlich ist.
- 2. Den werkseitig justierten Einstellregler der Lasereinhit nicht verstellen.
- 3. Nicht mit optischen Instrumenten in die Fokussierlines blicken.
- 4. Nicht über längere Zeit in die Fokussierlines blicken.

ADVARSEL: I dette a apparat anvendes laser.

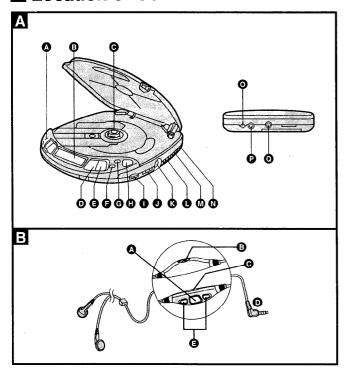


Accessories

● SL-S318 (E)
Stereo earphones with remote controller
(RFEV133P-KS) 1pc.
● SL-S320 (E, EB, EG, GC, GN)
For (E, EG) areas: AC adaptor (RFEA401E-3S) 1pc.
For (EB) area: AC adaptor (RFEA404B-1W) 1pc.

For (GC) area: AC adaptor (RFEA403Z-S)	1pc.
For (GN) area: AC adaptor (RFEA403A-S)	1pc.
Stereo earphones with remote controller	
(RFEV133P-KS)	1pc.
Rechargeable battery ass'y (RFKFP3GAVE2S)	

Location of Controls



Portable CD player 🔼

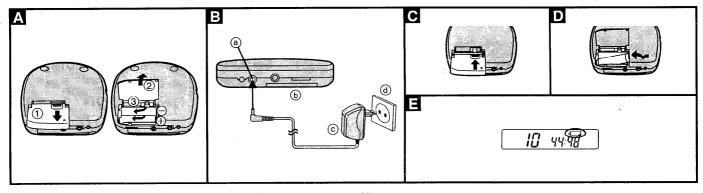
- Skip/search buttons
 - (I◀◀, ▶▶I •SKIP SEARCH)
- Display
- Push button (PUSH)
- Play/pause button (► II)
- Stop/operation off button
- (POWER OFF) Memory/recall button
- (MEMORY/RECALL)
- Repeat button (REPEAT)
- Open button (OPEN)
- Headphones volume control (VOLUME)
- 0 XBS selector (XBS)
- Headphones jack (Ω) ϕ 3.5 16 Ω
- Play mode selector (RESUME, NORMAL, RANDOM)
- Hold switch (HOLD)

- Extra anti-shock switch (EXTRA ANTI-SHOCK)
- Out jack (OUT)
- DC in jack (DC IN 4.5 V ♦ € ♦)
- Hole for car insulator mounting screw

Stereo earphones with remote controller

- Play/stop/off button
- **❸** Volume control (VOLUME)
- Hold switch (HOLD)
- Plua
- Skip/search buttons (−, +)

Power Supply Preparations



Refer to the specifications (Cover page) for information on operating times when using rechargeable batteries or dry-cell batteries

Using rechargeable batteries

Obtain the optional rechargeable batteries for

Make sure to recharge the batteries before using them. The unit cannot be used to charge rechargeable batteris other than those specifically designed for it.

For Continental Europe:

- •Supplied batteries (P-3GAVE)
- Optional batteries
- (P-3GAVE/2B, SH-CDB8D)
- For others: •Supplied batteries (P-3GAVT)
- Optional batteries
 (P-3GAVT/2B, SH-CDB8D)

Recharging procedure

- 1 Insert the special rechargeable batteries into the unit. 🛭
- Connect the AC adaptor.
 - DC IN jack (DC IN 4.5 V → € ◆)
 - Back panel of the unit
 - AC adaptor AC power outlet

The configuration of the AC adaptor differs according to the area.

(For areas except Continental Europe.)

The AC voltage is different according to the area. Be sure to set the proper voltage in your area before use. (For details, please refer to page 1.)

When recharging is complete, unplug the AC adaptor from the power outlet and the DC IN jack.

- •It takes approximately 5 hours to fully recharge the supplied rechargeable batteries
- •Rechargeable batteries have a service life of approximately 300 charge-discharge cycles. If the operating time on one full charge becomes noticeably shorter than it used to be, the battery has reached the end of its service life and should be replaced.
- •The AC adaptor and rechargeable batteries may become warm while recharging is in progress. This is not a malfunction.

 You can operate the unit with the AC adaptor while recharging the batteries, but it will lengthen the recharging time.

If the battery lid compartment comes loose 🖪

Slide the lid back into place horizontally.

Removing batteries D

Push up on the battery in the direction indicated by the arrow. Then lift it out.

Using dry-cell batteries (not included)

After disconnecting the AC adaptor, insert two LR6 (UM-3) alkaline batteries

The procedure for inserting and removing dry-cell batteries is identical to that for rechargeable batteries.

Using the AC adaptor

sure to obtain the AC adaptor (RFEA401E-3S), available as an optional accessory for SL-S318.

Connect the AC adaptor supplied.

Refer to "Using rechargeable batteries" for connection instructions.

The unit is in the standby condition when the AC adaptor is connected. The primary circuit is always "live" as long as the AC adaptor is connected to an electrical outlet.

Battery indicator 🖪

This indicator flashes on and off when the batteries are almost out of power. Power is cut off completely a short while later

Rechargeable batteries:

Recharge batteries. Dry-cell batteries:

Replace batteries with new ones.

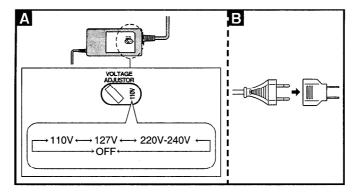
ullet The length of time the unit will continue to operate between when the battery indicator starts flashing and when the power is cut off differs depending on the type of batteries

•The battery indicator may not flash if rechargeable batteries, other than those designated by Panasonic, are used.

Using the car adaptor

Be sure to obtain the car adaptor (SH-CDC9), available as an optional accessory for,

SL-S318 and SL-S320. The car adaptor can be used to recharge the unit's batteries while in



AC adaptor

Before use

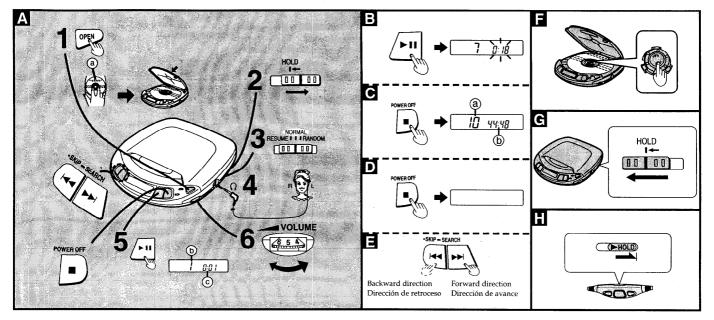
Make sure the preset voltage of your AC adaptor fits to your local voltage before plugging it into the AC power outlet. If it doesn't, turn the AC line-voltage selector with a screwdriver so that it corresponds to your local voltage. (If the voltage adjustor is switched to OFF, the AC adaptor is effectively disconnected from the AC power outlet.)

If the power plug will not fit your socket, use the power plug adaptor.

How to use the AC adaptor

To connect the AC adaptor, refer to "Power Supply Preparations" (Page 3).

■ Sequential Play



Following steps 1-6. Ø

- Label side up
- Track number in play
- Elapsed playing time of each track
 Play stops automatically when all the tracks have been played.
- •If the unit has been connected to the car audio system, adjust the volume level between 4 and 6 on the unit, then adjust the volume level on the system.

To pause play 🖪

Press during play

To stop play 6

Press during play Stop mode

Total number of tracks Total playing time

To turn off the unit D

Press during stop mode Off mode

Skip forward/backward (skip function)

Press during play

Rapid forward/backward (search function)

Press and hold during play.

- •During program play (see page 5), these buttons are used to skip forward or back through the programmed sequence of tracks
- •During random play (see page 5), the skip buttons cannot be used to skip back to tracks that were played previously in the random sequence.
- During program play, random play or 1 track repeat play (see page 5), search operation is limited to the current track only.

Removing discs [3]

After the disc has stopped rotating, press the PUSH button to release the disc. (To protect the disc, never open the cover while it is playing.)

Never insert foreign objects into the unit body.

For your reference:

"no d / 5[" indication This indication appears for about 30 seconds if

the > 11 button is pressed when no disc is loaded in the unit or if the disc is not completely seated.

້ຶີ [[P [[]" indication

This indication appears for about 10 minutes when the cover is opened. (However, the indication does not appear when the unit is pow-

Auto power off function

If the unit is left in stop or paused status for approximately 10 minutes, the unit powers itself off automatically in order to prevent the battery from running down.

■ Accidental Operation **Prevention Function**

This function causes the unit to ignore short, accidental button presses. (The disc lid can still be opened and closed.)

misoperation prevention function prevents the following:

- •Powering on the unit accidentally (which can cause the batteries to go dead).
- •Play being cut off unexpectedly in the middle of a selection

To use the accidental operation prevention function

Set HOLD to the HOLD position.

The unit and the stereo earphones with remote control have HOLD switches, each of which works independently.

"ho ! d" Indication

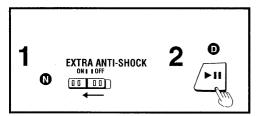
When the unit is in hold status, pressing any operation button (other than the OPEN button) causes the indication "ho | d" to appear on the

When the unit is powered off

The "hold" indication appears only when the

▶ **!!** button is pressed.

Extra Digital Sound Shock Protector



Following steps 1-2.

This function minimizes sound interruption when vibrations are encountered by utilizing audio data that has been stored ahead of time (up to approximately 3 seconds' worth).

Notes

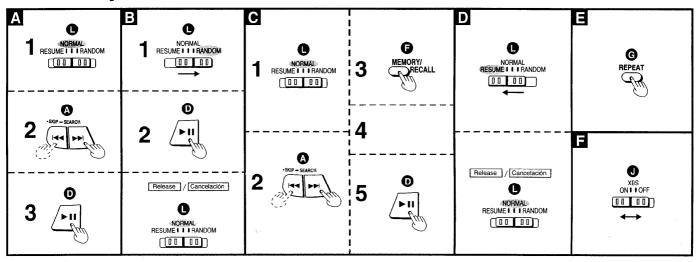
- The position of the anti-shock/extra antishock slider can be changed during play, but this may cause a slight interruption in the sound because the disc's rotational speed changes.
- During anti-shock/extra anti-shock operation, the disc rotates at a higher rate than usual in order to collect extra audio data. This may cause the batteries to run out faster and could result in a slight increase in disc rotation noise.

	M.RESERVE dicator status	Unit body status	Play status (audio data status)
		Stable	Normal (plenty of data is stored)
		Bump encountered	Normal (stored data is used)
B		Bumping stops	Normal (data again starts to be stored)
©	Sorry .	Bumps continue repeatedly	Sound is interrupted (data buffer empty)

Using the unit with an audio system

The anti-shock/extra anti-shock uses digital signal compression technology. It is recommended that the anti-shock/extra anti-shock be kept in the OFF position if the unit is connected to a home audio system.

Other Play Methods



The letters such as **(a)** in the various illustrations refer to the descriptions in the "Location of Controls" section (see page 4).

Skip play 🛭

The disc plays from the specific track through to the end, then play stops automatically.

Preparation: Put unit in stop mode. (See page 4.)

Following steps 1-3.

In step 2, select the desired track.

Random play 🖪

Following steps 1-2. For your reference:

- •It is also possible to press the ▶► button while the unit is in stop status to change the first track to be played. (All tracks are played eventually, regardless of which is played
- Program play is not possible in the random mode.

Program play 🖪

Up to 24 tracks can be entered in the programmed sequence.

Preparation: Put unit in stop mode.

(See page 4.)

Following steps 1-5.

In step 2, select the desired track
In step 3, register in sequence.

In step 3, register in sequence.

(The indication "M" and the programmed se-

quence appear on the display panel.)

In step 4, repeat steps 2 and 3 to program all the desired tracks.

■ To program the same track in the sequence more than once

After step 3, press MEMORY/RECALL the desired number of times.

■ If " F" is displayed

No more tracks may be added to the sequence.

■ To confirm the contents of the programmed sequence

Press MEMORY/RECALL while the disc is playing. (The number of the programmed tracks appear on the display panel in sequence)

■ To delete the entire programmed sequence

Press ■, POWER OFF.

Resume play 🖸

This function allows you to listen from the beginning to the track where play stopped because the unit was powered off (or switched to stop status). It is useful when listening to CDs in the car. etc.

For your reference:

- If the RESUME, NORMAL, RANDOM (play mode selector) slider is put in the RESUME position, the all-repeat function will be activated automatically as soon as the unit is positived on.
- If power is cut off near the end of a track (power off status), playback may resume from the beginning of the next track in some cases.
- •If the unit is powered off while a disc was playing and then a new disc is inserted, play will begin from the middle of the new disc because the unit remembers the position where play stopped on the previous disc.

Repeat function 🖪

Press REPEAT while disc is playing or when unit is in stop status.

For your reference:

If REPEAT is pressed during program play, only the tracks in the programmed sequence are repeated.

(The indication "ALL" is not displayed.)

The setting is switched in the sequence indicated below each time REPEAT is pressed.

1-track repeat (1 ♠) ←	
One track is repeated.	
One track is repeated.	
↓	
All-track repeat (ALL 👛)	
All the tracks on the disc are repeated.	
↓ .	

Changing the sound quality

XBS ON:

Cancel

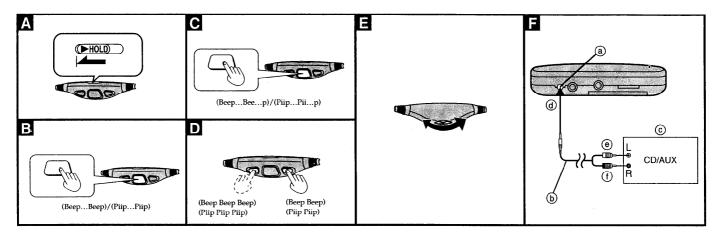
Select this setting to boost the low-range response.

OFF:

Select this setting to turn off the XBS function.

Note

The sound quality setting does not affect the output from the OUT (analog output) jack.



Using the Remote Controller

The remote controller can be operated regard- Skip forward/backward D less of the hold mode of the unit

Operation confirmation beep

When an operation button is pressed, a confirmation beep sounds. Refer to the explanations in parentheses () in the illustration above, etc., for information on the different types of confirmation beeps that sound.

How to use the remote controller

Preparation:

Release the remote controller from the hold

To start play 🖪

Press once during off or stop mode.

To stop play 🖪

Press once during play

To turn off the unit @

Press and hold during play or stop mode.

- Press during play
- +: Forward direction -: Backward direction

Rapid forward/backward D

Press and hold during play

To adjust the volume [3]

When adjusting the volume using the remote controller, position the volume control on the unit to between 4 and 6.

■ Using the Unit with Optional **Accessories**

Using the unit with an audio system 🖪

Using the stereo connection cable (not included), you can hear CDs on your audio system.
•Connect the cable to the amplifier after turn-

- ing off its power.
- •Do not connect the cable to the PHONO jacks on the amplifier.
- Obtain the optional connecting cable if the amplifier comes with mini-phone jacks.
- · Adjust the volume level on the amplifier.

When using active speakers or other speakers, ensure that they have an input impedance of $1 \text{ k}\Omega$ or less

- OUT jack a
- Stereo connection cable (not included)

Using the unit with a car audio system

- Amplifier
- Back panel of the unit (a)
- (White) (0)

stereo

Items to be purchased For connection to the car audio system:

 Car stereo cassette adaptor (SH-CDM9A/SH-CDM10A)

Connect the car stereo cassette adaptor to the unit's headphone Jack.
(When doing this, keep the unit's VOL-UME control at a setting between 4 and

For securing the unit and connecting the power supply:

- •Car mounting kit (SH-CDF7)
- •Car adaptor (SH-CDC9)

It may not be possible to use the unit with some types of car stereo owing to restrictions imposed by the construction of the car stereo cassette adaptor

For further details, refer to the instructions of the part concerned.

Handle the AC adaptor carefully. Improper

• Do not place heavy objects on top of it.

·Be sure to connect only the AC adaptor pro-

Disconnect the AC adaptor from the power

outlet if the unit is not going to be used for a

•Do not touch it with wet hands.

•Do not forcibly bend it.

Cautions

Rechargeable batteries

 For Continental Europe: P-3GAVE. P-3GAVE/2B. Only the SH-CDB8D batteries can be recharged

• For others:

P-3GAVT, SH-CDB8D batteries can be recharged.

- •If the power delivered by the batteries lasts for a very short time after recharging, it means that the batteries' service life is over. Do not use them any more.
- •Recharging already charged batteries will shorten their service life.
- •When recharging batteries for the first time or when they have not been used for a long period of time, the play time may be shorter than usual. In a case like this, repeatedly recharge and discharge the batteries. This will restore them to their regular state.
- •Do not allow any metal objects to touch the terminals of rechargeable batteries since this may cause short-circuiting which is danger-

Dry cell batteries/rechargeable batteries

To prevent damage to the batteries and electrolyte leakage, heed the following points.

 Align the ⊕ and ⊖ polarities properly when inserting the batteries

- Do not mix different types or makes of batteries or old and new batteries.
- •Remove the batteries if you do not plan to use the unit for a long period of time
- •Do not throw batteries into a fire, and do not short-circuit, disassemble or subject them to excessive heat.
- Do not attempt to recharge dry cell batteries.
- •Do not peel off the plastic covering on the rechargeable batteries. Short-circuiting may occur which is dangerous.

Carrying dry cell batteries/ rechargeable batteries around

When putting dry cell or rechargeable batteries in a pocket or bag, ensure that no other metal objects such as a necklace are placed together with them. Contact with metal may cause short-circuiting which, in turn, may cause a

Be absolutely sure to carry the rechargeable batteries in the battery carrying case.

When driving a car

In the interest of traffic safety, do not operate the unit while driving.

When purchasing rechargeable batteries

As a safety precaution, the portable CD players made by Panasonic have a construction de- AC adaptor signed to make it impossible to recharge ordinary batteries.

To use rechargeable batteries, be absolutely sure to purchase the rechargeable Ni-Cd batteries designed especially for this unit

Special rechargeable Ni-Cd batteries: For Continental Europe P-3GAVE/2B, SH-CDB8D (set of 2)

P-3GAVT/2B, SH-CDB8D (set of 2)

For details, check with your dealer.

Special ⊕(((()) rechargeable batteries Ordinary dry

cell batteries. rechargeable batteries

(For Continental Europe)

Notice about the rechargeable battery The battery is designated recyclable. Please follow your local recycling regulations

Unit

long time.

No altering or remodeling

handling is dangerous.

vided with the unit.

This can cause malfunctioning.

No dropping or strong impacts

This may damage the unit. Locations to be avoided

Avoid using the unit in the following locations since they can cause malfunctioning.

- Bathrooms and other moisture-prone places.
- 2. Warehouses and other dusty places
- 3. Very hot places near heating appliances, etc. Do not leave the unit exposed to direct sunlight for long periods of time

This may deform or discolor the cabinet and may also cause malfunctioning.

Precautions for Listening with the Headphones or Earphones

- •Do not play your headphones or earphones at a high volume. Hearing experts advise against continuous extended play.
- If you experience a ringing in your ears, reduce volume or discontinue use.
- Do not use while operating a motorized vehicle. It may create a traffic hazard and is illegal in many areas
- You should use extreme caution or temporarily discontinue use in potentially hazardous situations.
- Even if your headphones or earphones is an open-air type designed to let you hear outside sounds, don't turn up the volume so high that you can't hear what's around you.

Troubleshooting Guide

First, consult the table below. If the problem persists, contact the dealer from whom you purchased the unit.

Problem	Check this
Cannot close cover.	Is the disc properly secured in place?
Cannot play discs.	Is the unit in hold status? Is the disc properly secured in place? Is there moisture condensation on the lens? (Wait for about an hour and then try again.)
Cannot remove disc.	Did you press the PUSH button to release the disc?
Tracks on disc do not play in order, starting with the first track.	Is the RESUME, NORMAL, RANDOM (play mode switch) slider in the NORMAL position?
Cannot hear music—too noisy.	•Is the earphone plug inserted all the way? •Is the plug dirty?
TV picture is distorted. Radio reception is noisy.	Are you using the unit body too near a TV or tuner? (If the TV or tuner is connected to a simple indoor antenna, connect it to an outdoor antenna.)

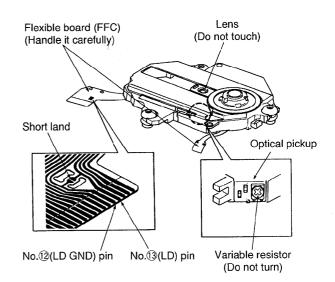
■ Handling Precautions for Traverse Deck

The laser diode in the traverse deck (optical pickup) may break down due to potential difference caused by static electricity of clothes or human body.

So, be careful of electrostatic breakdown during repair of the traverse deck (optical pickup).

Handling of traverse deck (optical pickup)

- 1. Do not subject the traverse deck (optical pickup) to static electricity as it is extremely sensitive to electrical shock.
- 2. The short land between the No. (2) (LD GND) and No. (3) (LD) pins on the flexible board (FFC) is shorted with a solder build-up to prevent damage to the laser diode. To connect to the PC board, be sure to open by removing the solder build-up, and finish the work quickly.
- Take care not to apply excessive stress to the flexible board (FFC).
- 4. Do not turn the variable resistor (laser power adjustment). It has already been adjusted.

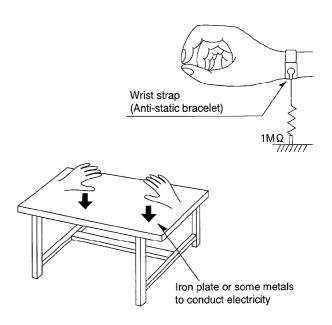


• Grounding for electrostatic breakdown prevention

- Human body grounding
 Use the anti-static wrist strap to discharge the static electricity from your body.
- Work table grounding
 Put a conductive material (sheet) or steel sheet on the
 area where the optical pickup is placed, and ground the
 sheet.

Caution:

The static electricity of your clothes will not be grounded through the wrist strap. So, take care not to let your clothes touch the traverse deck (optical pickup).



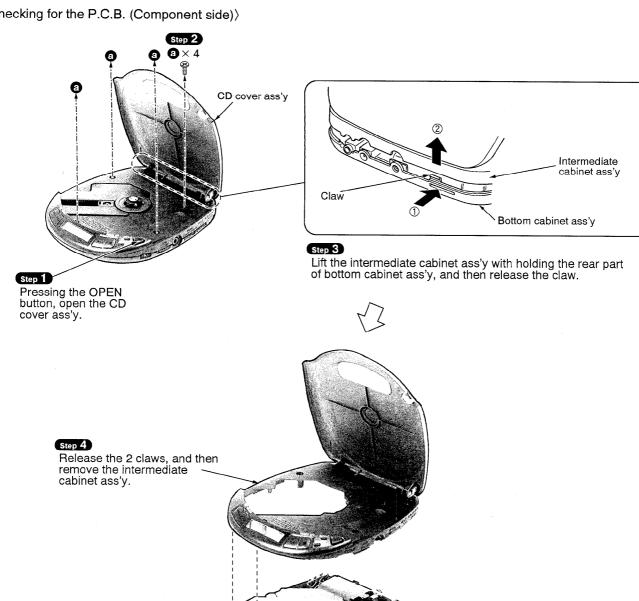
Operation Checks and Main Component Replacement Procedures

NOTE

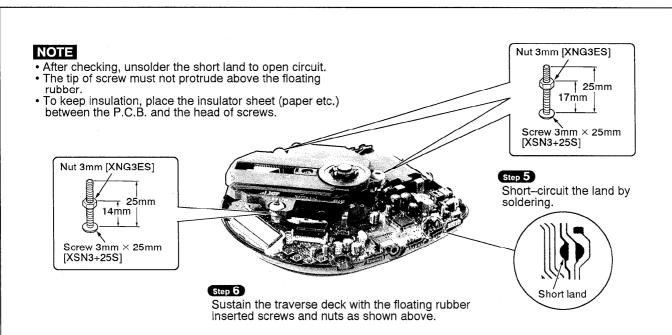
- 1. This section describes procedures for checking the operation of the major printed circuit boards and replacing the main components.
- 2. For reassembly after operation checks or replacement, reverse the respective procedures. Special reassembly procedures are described only when required.
- 3. [] indicates parts No.
- 4. The pictures show model SL-S320.

1. Checking for the P.C.B.

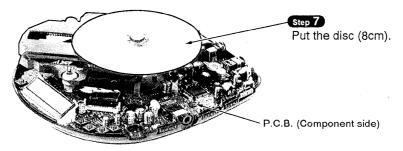
(Checking for the P.C.B. (Component side))



Claws



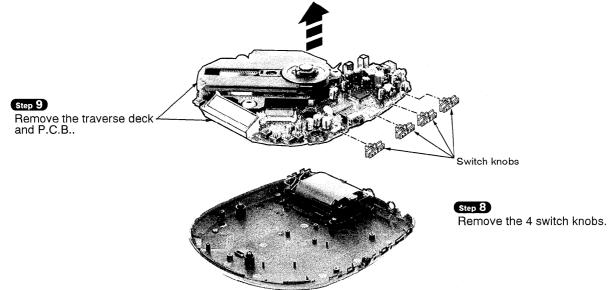
• Check the P.C.B. (Component side) as shown below.

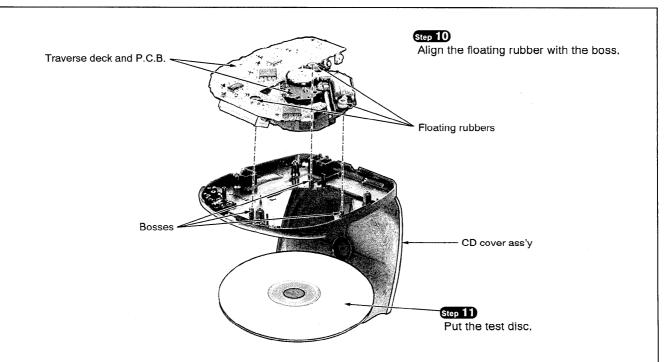


(Checking for the P.C.B. (Solder side))

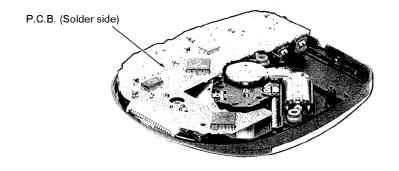
After checking, unsolder the short land to open circuit.

NOTE





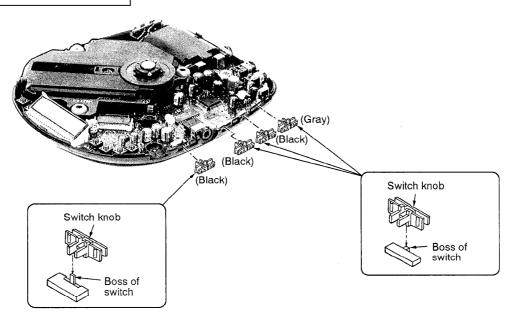
• Check the P.C.B. (Solder side) as shown below.



NOTE

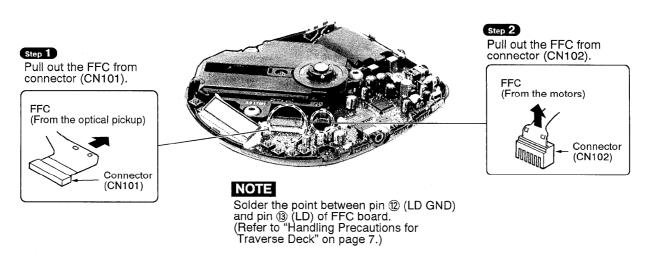
After checking, unsolder the short land to open circuit.

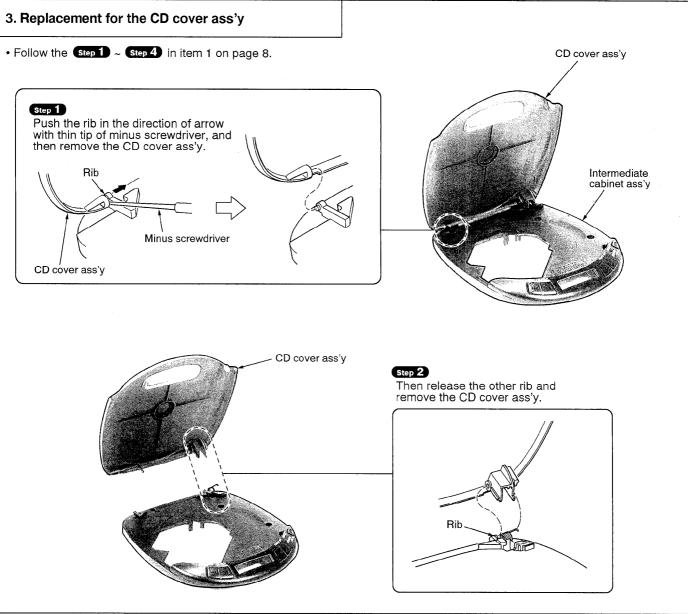
Notice for installation of switch knobs



2. Replacement for the traverse deck

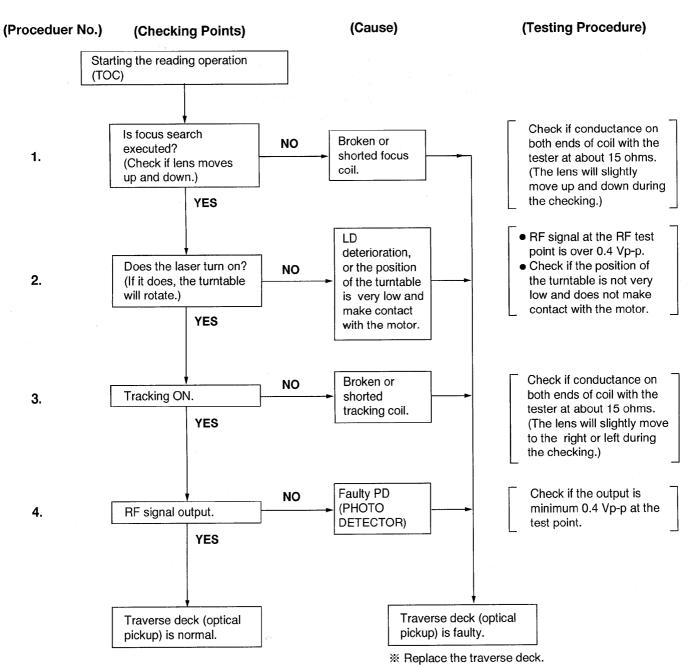
• Follow the Step 1 ~ Step 4 in item 1 on page 8.





Checking the Operation Problems on the Traverse Deck (Optical Pickup)

Make sure to follow the procedures below to check the operation problems of the traverse deck (optical pickup) before replacing it. Replace the traverse deck only after the problem is identified.



- Check electrical circuit.
- Check for flaws on disc or if it is warped or not centered.

• Check the operations described below on the traverse deck after replacing it.

- * Checking Skip Search
- 1. Play an ordinary musical program disc.
- 2. Press the skip button to check for normal skip search operation (in both the forward and reverse directions).
- * Checking Manual Search
- 1. Play an ordinary musical program disc.
- 2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and reverse directions).
- * Checking Playability
- Play the 0.7 mm black dot and the 0.7 mm wedge on the playability test disc (SZZP1054C) and verify that no sound skip or noise occurs.
- 2. Play the middle tracks of the uneven test disc (SZZP1056C) and verify that no sound skip or noise occurs.

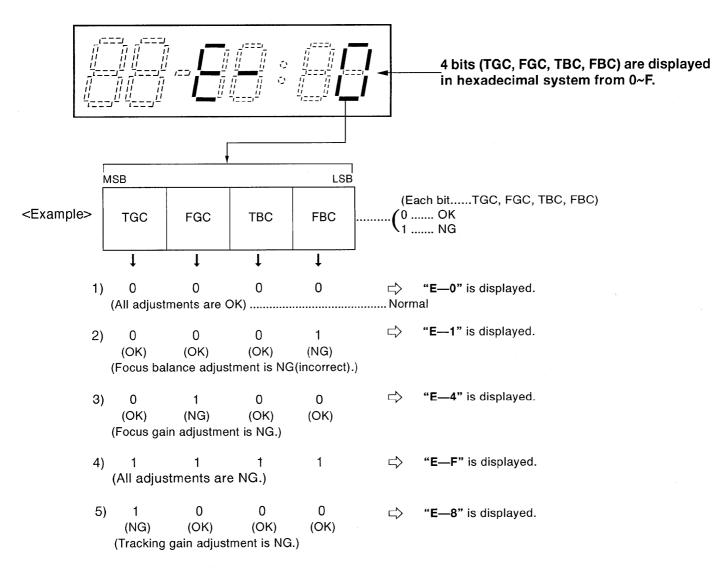
■ Automatic Adjustment Results Display Function (Self-check Function)

On this unit (SL-S318/S320), each automatic adjustment result are displayed on the LCD. This function is convenient to check or identify which automatic adjustment circuit is incorrect. The followings are the contents of the automatic adjustment result displays (self-check function).

How to display automatic adjustment results

- 1. Load the test disc (SZZP1054C).
- 2. Press the ◄◄ (SKIP/SEARCH) and ▶▶ (SKIP/SEARCH) Buttons simultaneously and hold them, and additionally press the ▶/ ▮▮ (PLAY/PAUSE) Button.
- 3. Press the (STOP/POWER OFF) Button once.
- 4. An automatic adjustment result is displayed on the LCD.

Display of automatic adjustment results (self-check function)



Note: If any other disc than the test disc (SZZP1054C) is used, an "**E—8**" may be displayed.

⟨Example⟩ Follow the below steps when "E-1" is displayed.

(Cause: Focus balance (FBC) is set beyond the limit.)

- Check if
- (1) the waveform or voltage of the focus servo circuit is correct.
- (2) the optical pickup returns to the normal state by exchanging the traverse deck.

Follow the below steps when "E - 4" is displayed.

(Cause: Focus gain (FGC) is set beyond the limit.)

- Check if
- (1) the waveform or voltage of the focus servo circuit is correct.
- (2) the focus coil of the optical pickup is correct (around 15 ohms).
- (3) the optical pickup returns to the normal state by exchanging the traverse deck.

Follow the below steps when "E - F" is displayed.

(Cause: All adjustments (TGC, FGC, TBC, FBC) are set beyond the limit.)

- Check if
- (1) the optical pickup returns to the normal state by exchanging the traverse deck.
- (2) the waveform or voltage of the servo IC's (IC101, 501) are correct.

Note:

It is not always necessary to exchange the traverse deck when an error message is displayed. Be sure to check if the circuit is defective or not before exchanging the traverse deck.

Note:

If any other disc than the test disc (SZZP1054C) is used, an error message may be displayed. This is not a malfunction.

Mesurements and Adjustments

Warning: This product uses a laser diode. Refer to caution statements on page 2.

ACHTUNG: • Die lasereinheit nicht zerlegen.

• Die lasereinheit darf nur gegen eine vom hersteller spezifizierte einheit ausgetauscht werden.

Measuring instruments and special tools

- Test discs
 - 1. Playability test disc (SZZP1054C)
 - 2. Uneven test disc (SZZP1056C)

- Musical program disc (ordinary)
- DC voltmeter
- Lead wire (for test points)

Test short land

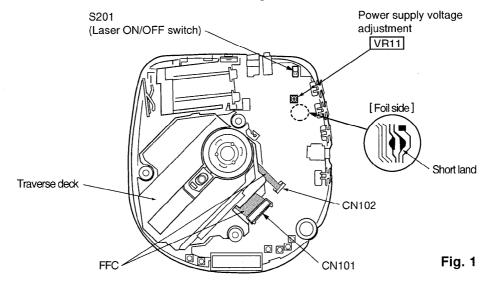
Short-circuit the lands of the laser ON/OFF switch (S201) by soldering them. It turns "ON" position. (Refer to below **Fig. 1** or printed circuit board and wiring connection diagram for short land location on page 20.)

Note: Remove the solders from the lands after adjustment.

Adjustment point

Notes: 1. Please refer to the printed circuit board and wiring connection diagram for test point locations on page 20.

2. Take care to connect CN101 and CN102, as shown in Fig.1.



(1) POWER SUPPLY VOLTAGE ADJUSTMENT

- 1. Connect the DC voltmeter to TP103 (VCC) (+) and TP104 (GND) on the P.C.B.
- Connect the AC adaptor cord to the DC (IN) port and move the PLAY switch to the ON position.
 - (Use a new dry cell battery or a rechargeable battery that is full charged.)
- 3. Insert the test disc, and switch the player power ON.
- 4. Adjust VR11 on the P.C.B. at 3.10 ~ 3.14 V, as shown in Fig. 1.

(2) CHECK OF PLAY OPERATION

* Checking Skip Search

- 1. Play an ordinary musical program disc.
- 2. Press the skip button to check for normal skip search operation (in both the forward and backward directions).

* Checking Manual Search

- 1. Play an ordinary musical program disc.
- 2. Press the manual search button to check for smooth manual search operations at either low or high speed (in both the forward and backward directions).

* Checking Playability

- 1. Play the 0.7 mm black dot and the 0.7 mm wedge on the playability test disc (SZZP1054C) and verify that no sound skip or noise occurs.
- 2. Play the middle tracks of the uneven test disc (SZZP1056C) and verify that no sound skip or noise oc-

Automatic adjustment

On our conventional type portable CD player, there were mounted 6 semi-fixed controls for each adjustment. Since the SL-S318/ S320 servo circuit is equipped with an automatic adjusting circuit, these controls are removed from SL-S318/S320.

On SL-S318/S320 On conventional portable CD player Use for Old Servo IC (AN8373SE2, AN8374SE2) Use for New Servo IC (AN8837SBE1, MN662746RPK1) 1. Tracking Offset Adjustment VR (TOC) Non Adjustment 2. Focus Offset Adjustment VR (FOC) 3. Tracking Gain Adjustment VR (TGC) 4. Focus Gain Adjustment VR (FGC)

Total 6 Adjustment VRs

5. Tracking Balance Adjustment VR (TBC) 6. Focus Balance Adjustment VR (FBC)

Automatic Adjusting Circuit

No Adjustment VR Although all discs are manufactured according to the same specifications, their characteristics are not always precisely the same

because they are produced by different manufacturers in various lots, or have different warp etc. SL-S318/S320 automatically controls the servo circuit to obtain optimum performance according to any disc's characteristics. Therefore, no malfunction occurs because of mis-adjustment.

Outline of 10 - Second Sound Keeper Technique Used for Prevention of Sound from Skipping

1. Conventional Shockproofing Technique

Input information read out of the CD at double speed is demodulated, stored in the memory, and while sound-marking signal is supplied at normal speed from the memory to the D/A converter. the residual data is accumulated in the memory.

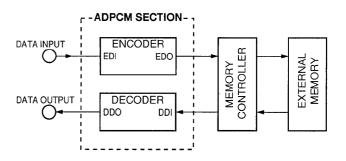
If reaccess to the break point is accomplished before the memory becomes empty, apparent playback sound is entirely kept free from breaking even when information pauses due to vibration, etc. It was necessary to use the 4M bit memory for securing the accumulation time of about 10 seconds.

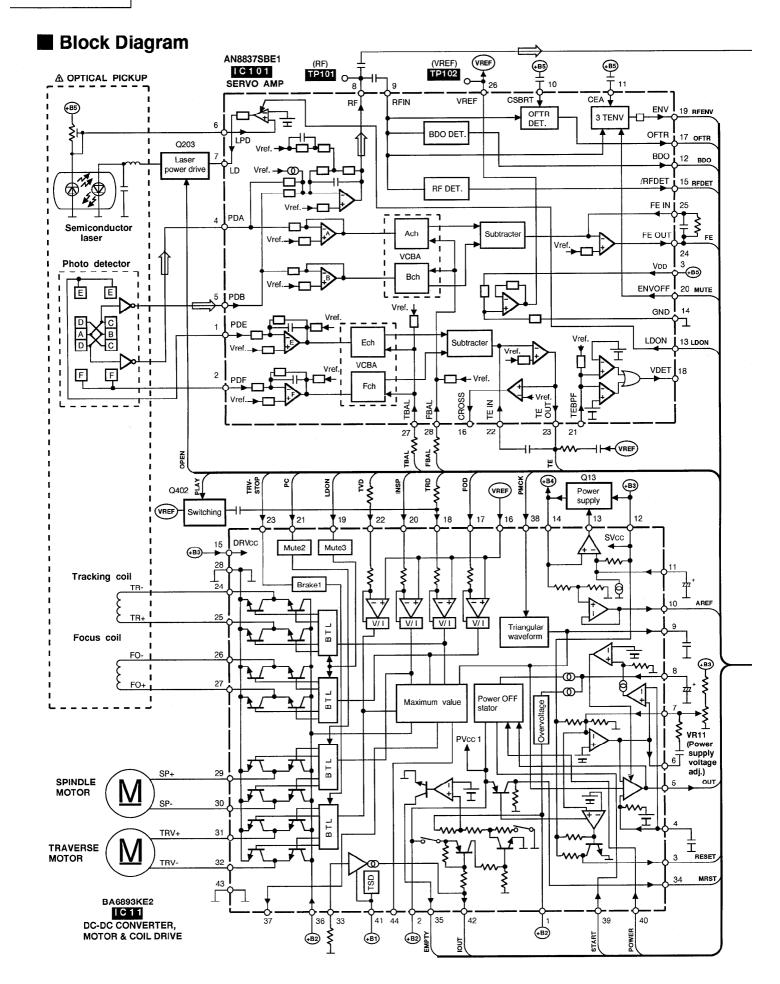
2. Compression-shockproofing [Outline]

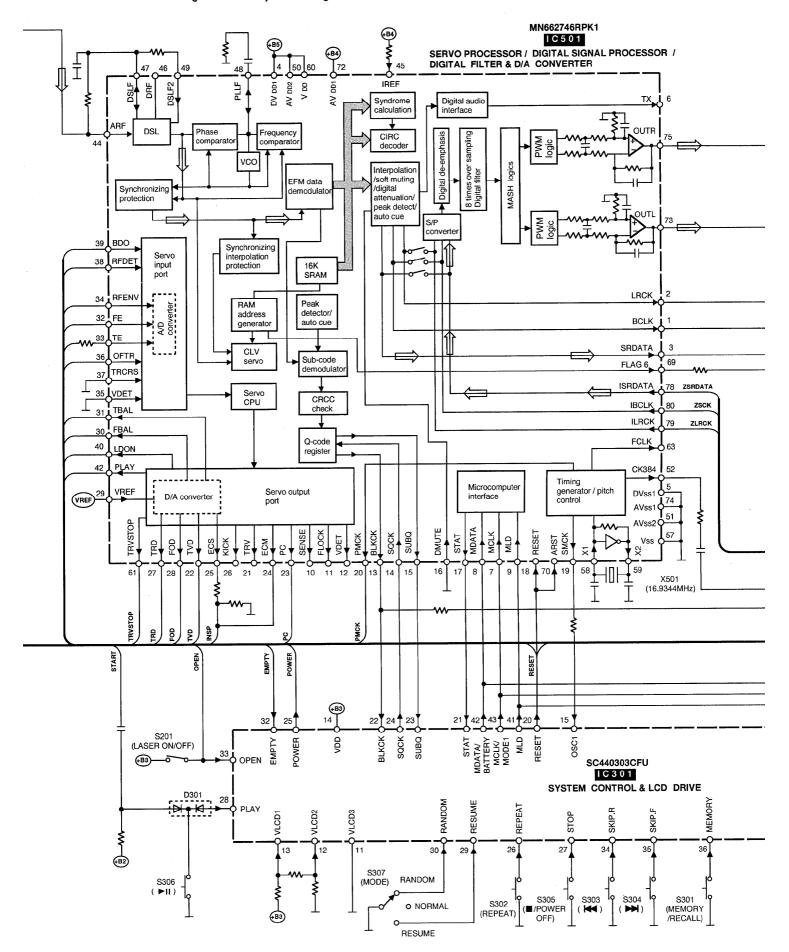
Fig. 1 is a block diagram showing the compression-shockproofing mechanism, the difference of which from the conventional mechanism is as follows: Input information read out at double speed undergoes data compression (16 bits → 4 bits) by the encoder in the ADPCM (Adaptive Difference PCM) and stored in the external memory; the stored memory information undergoes data elongation (4 bits -> 16 bits) by the decoder in the ADPCM and supplied at normal speed to the D/A converter.

The data compression technique has conduced to reduction of required memory capacity from 4M bits to 1M bit for securing the accumulation time equivalent to the conventional.

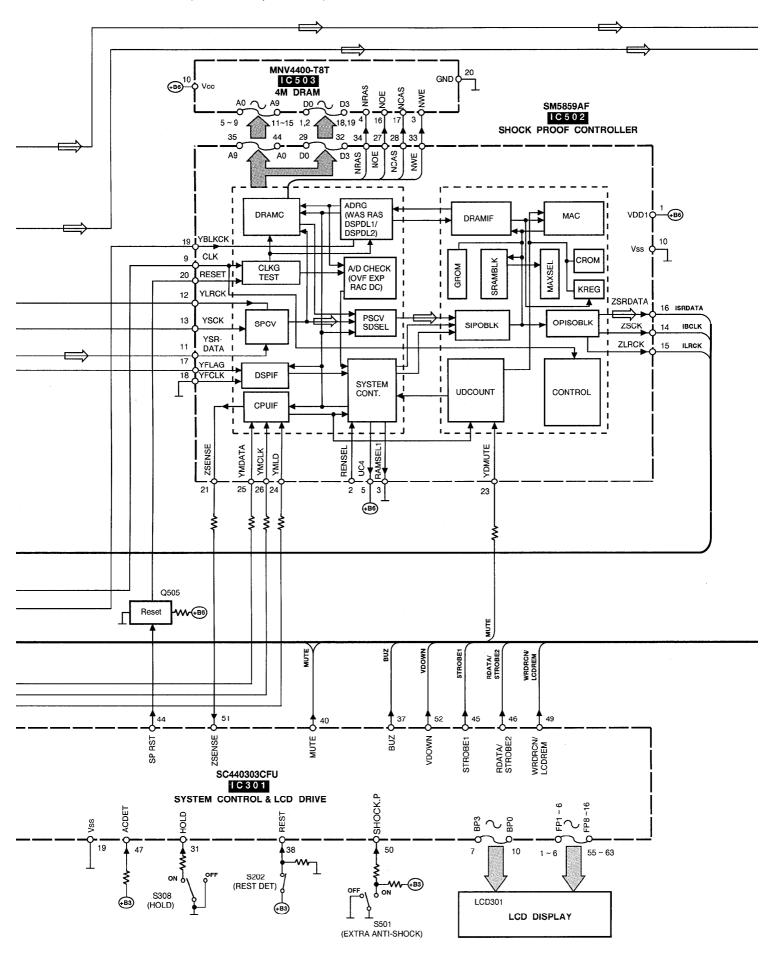
All-inclusive Block Diagram

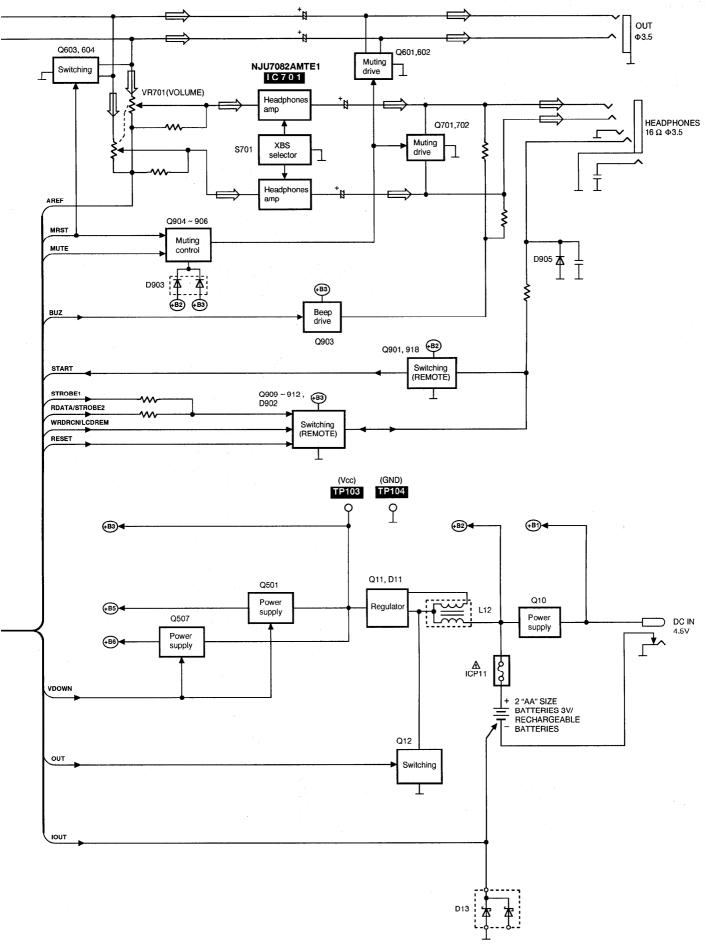






• Signal line : Audio signal

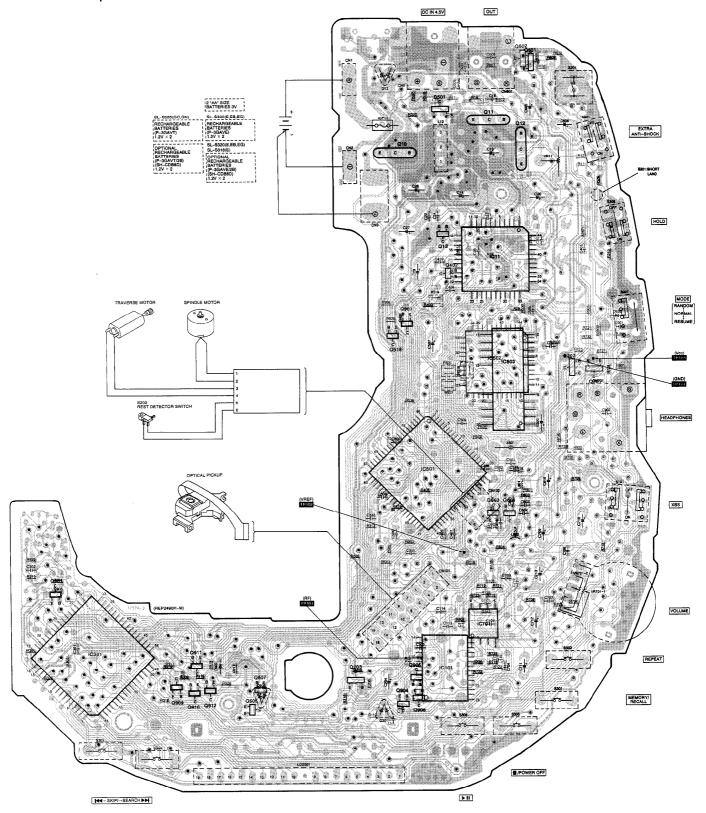


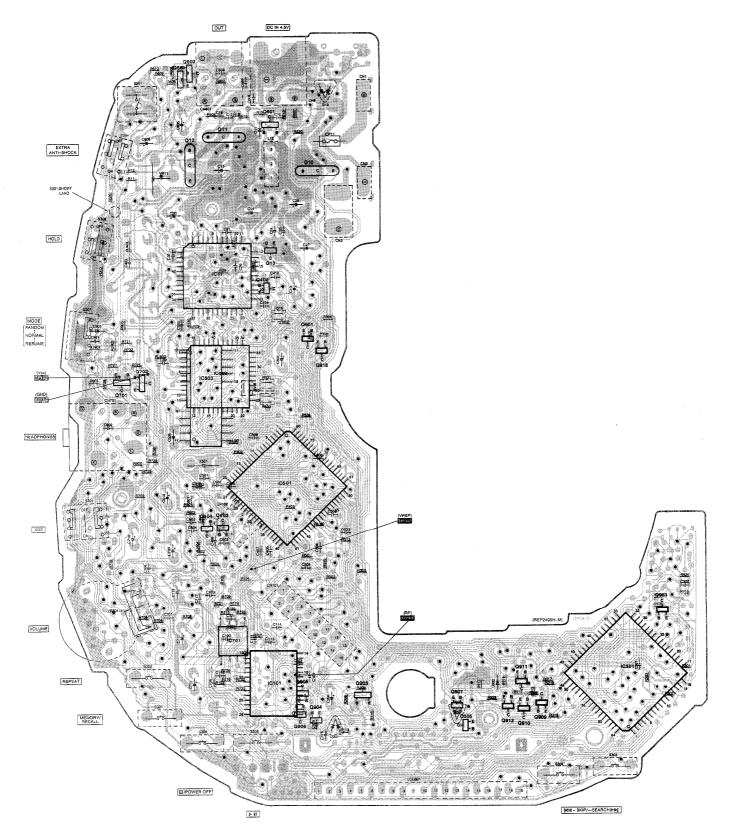


Printed Circuit Board and Wiring Connection Diagram

Notes:

- In this printed circuit board diagram, the parts and foil patterns on the board facing toward you are printed in black. The opposite side is printed in blue.
- The "●" and "●" marks denote the connection points of double-faced foil patterns (through holes) on both sides of the printed circuit board.
- This printed circuit board diagram may be modified at any time with the development of new technology.





■ Schematic Diagram (See parts list on pages 32, 33.)

(This schematic diagram may be modified at any time with the development of new technology.)

Notes:

• \$201: Laser ON/OFF switch in "OFF" position.
(It turns "ON" with disc holder closed.)

• \$202 :Rest detector in "OFF" position.

(It turns "ON" when optical pickup comes to

innermost periphery.)

• S301: Memory/recall (MEMORY/RECALL) switch.

• \$302: Repeat (REPEAT) switch.

• \$303 : Skip/search (▶▶▮ / ▶▶ ,▮◄◀ / ◀◀) switches.

• \$304: [S303: GO BACK, S304: ADVANCE]

• \$305 : Stop/operation off (■/POWER OFF) switch.

• **S306**: Play/pause (► / **II**) switch.

 S307: Play mode selector (MODE) in "RANDOM" position. (RANDOM ⇔ NORMAL ⇔ RESUME)

• \$308: Hold (HOLD) switch in "ON" position.

• **\$501**: Extra anti-shock (EXTRA ANTI-SHOCK) switch in "OFF" position.

• \$701: XBS selector (XBS) in "OFF" position.

• VR11: Power supply voltage adjustment.

• VR701-1, 2: Headphones volume (VOLUME) control.

 The voltage value and waveforms are the reference voltage of this measured by DC electronic voltmeter (high impedance) and oscilloscope on the basis of GND terminal (DC IN Jack).
 Accordingly, there may arise some errors in the voltage values and waveforms depending upon the internal impedance of the tester or measuring unit.

- Mesurement conditions:
 - * Set the HOLD and EXTRA ANTI-SHOCK switches to ON.
 - * The parenthesized is the voltage for test disc (1 kHz, L + R, 0 dB) in play mode, and the other, for no disc in stop mode.
 - * AC adaptor is used for power supply.
 - : Positive voltage lines.
- ->: Audio signal lines.
- Important safety notice:

Components identified by Δ mark have special characteristics important for safety. Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used. When replacing any of components, be sure to use only manufacture's specified parts shown in the parts list.

Caution!

IC and LSI are sensitive to static electricity.

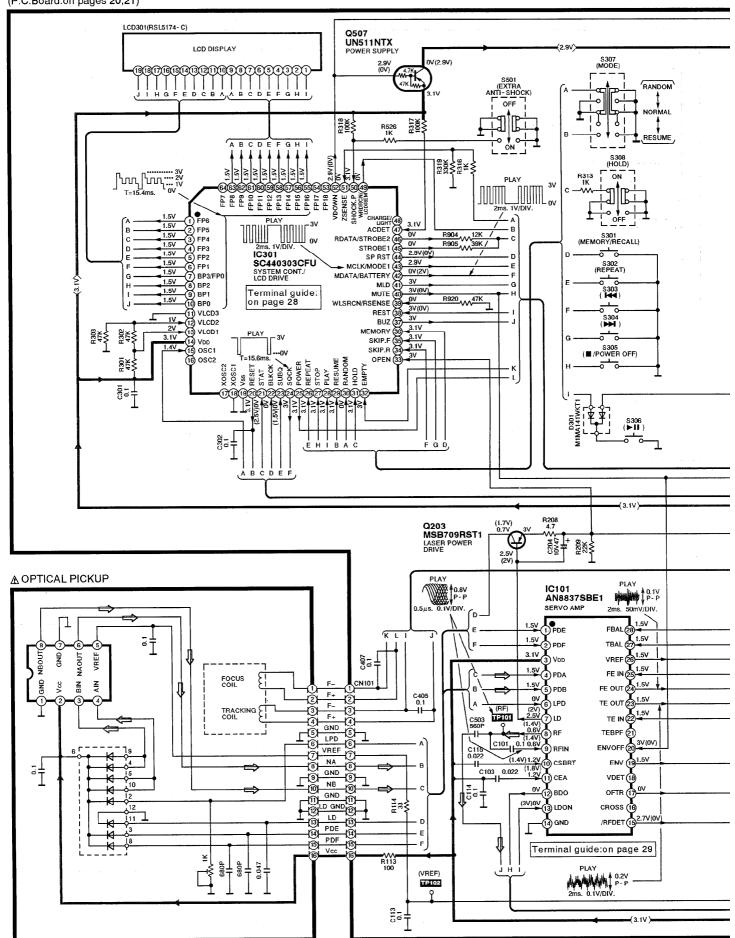
Secondary trouble can be prevented by taking care during repair.

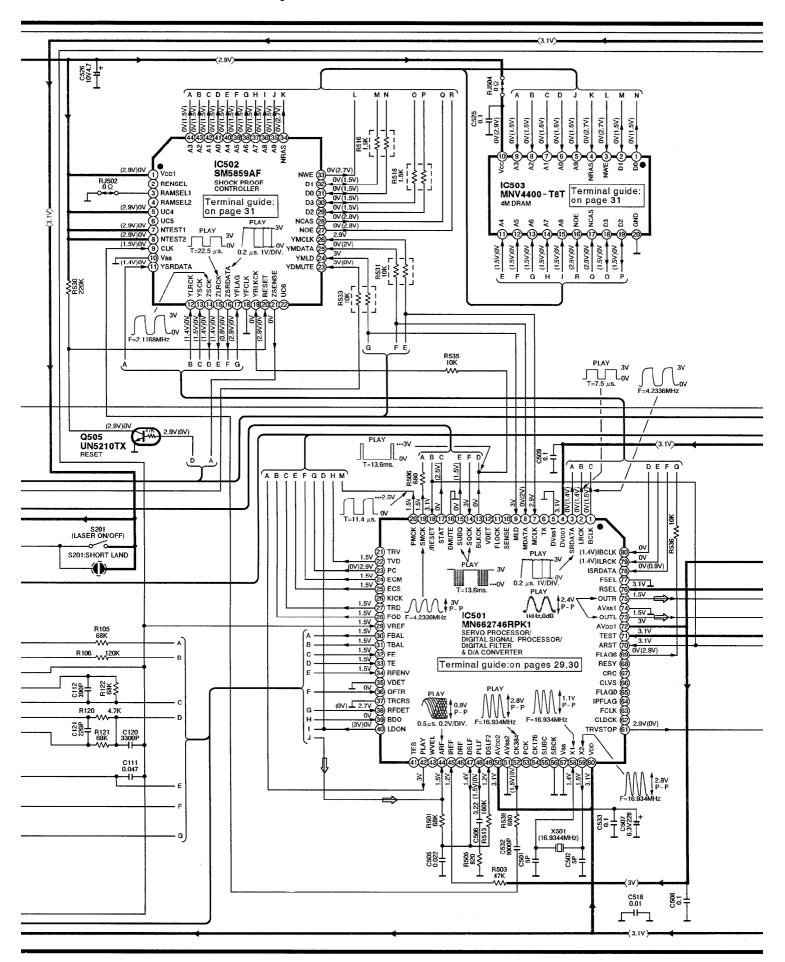
- Cover the parts boxes made of plastics with aluminum foil.
- Ground the soldering iron.
- Put a conductive mat on the work table.
- Do not touch the pins of IC or LSI with fingers directly.

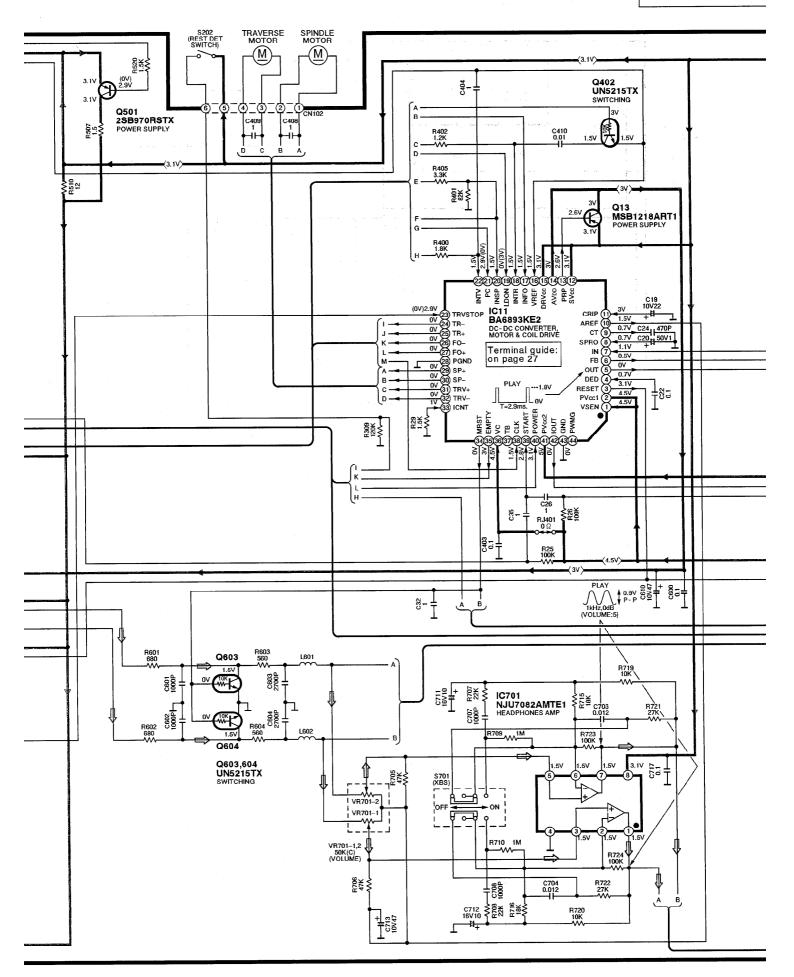
■ Type Illustration of IC's, Transistors and Diodes

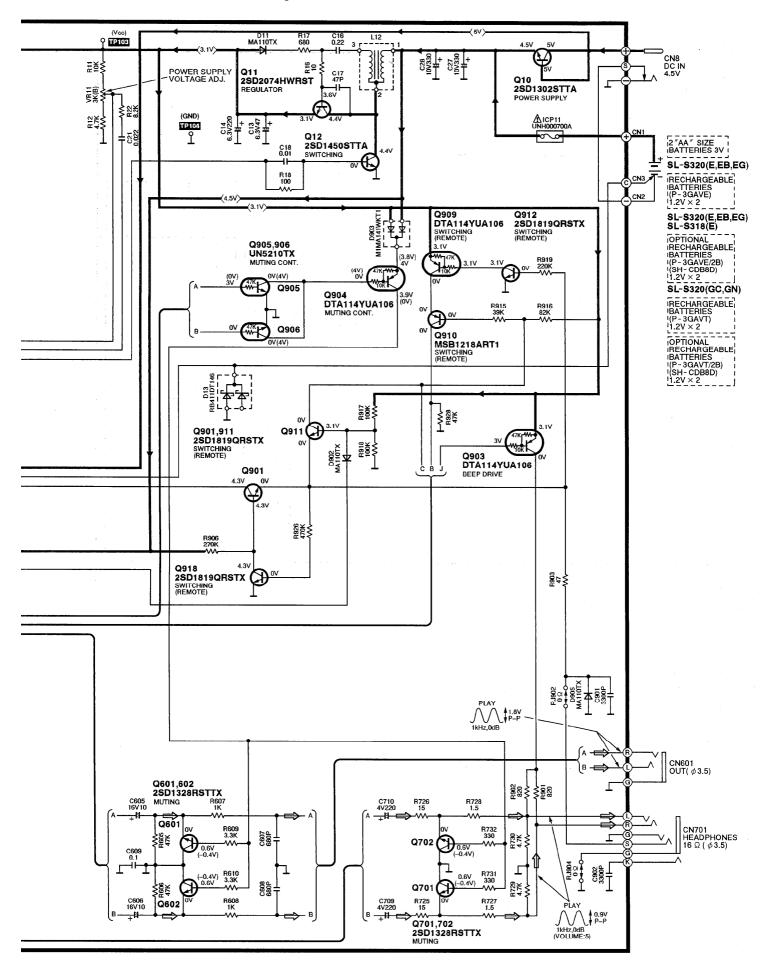
	JU7082AMTE1 8PIN N8837SBE1 28PIN	SM585 MN662	59AF 44PIN 2746RPK1 80PIN	BA6893KE2	SC440303CFU
No.1		No.1		23 22 33 12 12 34 11 11	48 49 49 64 1 16
MNV4400-T8T	2SD2074HWRST	2SB970RSTX 2SD1328RSTTX 2SD1819QRSTX	DTA114YUA106 MSB1218ART1 MSB709RST1 UN5215TX UN5210TX UN511NTX	2SD1302STTA 2SD1450STTA	MA110TX Cathode Anode A
M1MA141WKT1	RB411DT146				
Anode	Anode				

(P.C.Board:on pages 20,21)









■ Terminal Function of IC's

● IC11 (BA6893KE2): DC-DC converter, motor & coil drive

Pin No.	Mark	I/O Division	Function
1	VSEN		Battery voltage monitor terminal
2	PVcc	I	Battery power supply input terminal
3	RESET	0	Reset signal output terminal
4	DED	I	Dead time setting terminal
5	OUT	0	Boost transistor drive output terminal
6	FB	0	Error amp output terminal
7	IN	I	Error amp input terminal
8	SPRO	1	Short protect setting input terminal
9	СТ	0	Triangle wave oscillator output terminal
10	AREF	0	Audio reference output terminal
11	CRIP	I	Ripple filter smoothing terminal
12	SVcc	ı	Power supply input terminal for control circuit
13	PRP	0	Transistor drive output terminal for ripple filter
14	AVDD	0	Power supply output terminal for ripple filter
15	DRVcc	I	Pre-driver power supply input terminal
16	VRFF	ı	Reference voltage input terminal
17	INFO	ı	Focus coil drive input terminal
18	INTR	l	Tracking coil drive input terminal
19	LDON	ı	Laser ON/OFF drive input terminal
20	INSP	I	Spindle motor drive input terminal
21	PC	1	Spindle motor drive ON/OFF input terminal
22	INTV	ı	Traverse motor drive input terminal

Pin No.	Mark	I/O Division	Function
23	TRVSTOP	I	Traverse motor drive ON/OFF input terminal
24	TR-	0	Tracking coil drive output terminal
25	TR+		Tracking coil drive output terminal
26	FO-	0	Focus coil drive output terminal
27	FO+		Todas con drive output terminal
28	PGND	_	Power section GND terminal
29	SP+	0	Spindle motor drive output terminal
30	SP-	U	Spindle motor drive output terminal
31	TRV+	0	Traverse motor drive output terminal
32	TRV-	0	Traverse motor drive output terminal
33	ICNT	1	Rechargeable current setting terminal
34	MRST	0	Muting reset output terminal
35	EMPTY	0	Empty detect output terminal
36	VC	. 1	Power supply input terminal
37	ТВ	_	PWM transistor drive output terminal (Not used, open)
38	CLK	ı	External clock synch. input terminal
39	START	1	Boost DC/DC converter starting input terminal
40	POWER	ı	Boost DC/DC converter OFF input terminal
41	PVcc2	1	Rechargeable circuit power supply input terminal
42	IOUT	0	Empty detect level select output terminal
43	GND	_	Pre-section GND terminal
44	PWMG	_	PWM phase compensating input terminal (Not used, open)

• IC301 (SC440303CFU): System control / LCD drive

Pin No.	Mark	I/O Division	Function
1 5 6	FP6 FP1		
7	BP3/FP0	0	LCD segment signal output terminal
8 \$ 10	BP2 SBP0		
11 5 13	VLCD3 VLCD1	l	Voltage control input terminal
14	V _{DD}	l	Power supply terminal
15	OSC1	I	Main system clock input terminal
16	OSC2	_	Not used, open
17	XOSC2	_	Not used, open
18	XOSC1	_	Not used, connected to GND
19	V _{SS}	_	GND terminal
20	RESET	0	Reset signal output terminal
21	STAT	I	Status signal input (CRC, CUE, CLVS, TT STOP, FCLV, SQOK)
22	BLKCK	I	Sub-code block clock (F=75Hz with normal play)
23	SUBQ	l	Sub-code Q data input terminal
24	SQCK	0	Sub-code Q register clock signal output terminal
25	POWER	0	Power On/Off signal output terminal
26	REPEAT	ı	Key switch(REPEAT) input terminal
27	STOP	1 .	Key switch(STOP) input terminal
28	PLAY	I	Key switch(PLAY/PAUSE) input terminal
29	RESUME	ı	Key switch(RESUME) input terminal
30	RANDOM	1	Key switch(RANDOM) input terminal
31	HOLD	1	Key switch(HOLD) input terminal
32	EMPTY		Empty detect input terminal

Pin No.	Mark	I/O Division	Function
33	OPEN	I	Disc holder open det. terminal ("L" with open)
34	SKIP. R	1	Key switch input terminal (SKIP/SEARCH. R)
35	SKIP. F	l	Key switch input terminal (SKIP/SEARCH. F)
36	MEMORY	I	Key switch(MEMORY) input terminal
37	BUZ	0	Beep control signal output terminal
38	REST	ı	Rest det. input terminal
39	WLSRCN/ RSENSE	ı	Remote control signal input terminal. (Not used, connected to resistor)
40	MUTE	0	Muting signal output terminal ("H": mute)
41	MLD	0	Command load signal output terminal ("L": load)
42	MDATA/ BATTERY	0	Command data signal output terminal
43	MCLK/ MODE1	0	Command clock signal output terminal
44	SP RST	0	Reset signal output terminal for shock proof controller IC
45	STROBE1	0	Remote control data signal output
46	RDATA/ STROBE2		terminal
47	ACDET	I	Power det. input terminal
48	CHARGE/ LIGHT		Not used, open
49	WRDRCN/ LCDREM	0	Remote control signal output terminal
50	SHOCK. P	ı	Key switch(EXTRA ANTI-SHOCK) input terminal
51	ZSENSE	ı	Sense signal input terminal
52	VDOWN	0	Power supply control output terminal
53 54	FP18 FP17		Not used, open
55	FP16		LCD reagment signal output terminal
63	FP8	0	LCD segment signal output terminal
64	FP7		Not used, open

● IC101 (AN8837SBE1): Servo amp.

Pin No.	Mark	I/O Division	Function				
1	PDE	l	Tracking signal input terminal (1)				
2	PDF	. •	Tracking signal input terminal (2)				
3	V_{DD}	ı	Power supply terminal				
4	PDA	ı	Focus signal input terminal (1)				
5	PDB	ı	Focus signal input terminal (2)				
6	LPD	ı	APC amp input terminal				
7	LD	0	APC amp output terminal				
8	RF	0	RF summing output terminal				
9	RF IN	ı	RF signal input terminal				
10	CSBRT	ı	Capacitor connection terminal for OFTR				
11	CEA	ı	Capacitor connection terminal for H.P.F. amp				
12	BDO	0	Dropout signal output terminal ("H" : Dropout)				
13	LDON	I	APC control input terminal				
14	GND	_	GND terminal				

Pin No.	Mark	I/O Division	Function						
15	/RFDET	0	RF det. signal output terminal ("L" : Det.)						
16	CROSS		Not used, open						
17	OFTR	0	Off track signal output terminal ("H" : Off track)						
18	VDET		Not used, open						
19	ENV	0	RF envelope signal output terminal						
20	ENV OFF	1	ENV control input terminal						
21	TEBPF	_	Not used, open						
22	TE IN	I	Tracking error amp input terminal						
23	TE OUT	0	Tracking error amp output terminal						
24	FE OUT	0	Focus error amp output terminal						
25	FE IN	1	Focus error amp input terminal						
26	VREF	0	Reference voltage output terminal						
27	TBAL	I	Tracking balance signal input terminal						
28	FBAL	l	Focus balance signal input terminal						

• IC501 (MN662746RPK1) : Servo processor / digital signal processor / digital filter & D/A converter

Pin No.	Mark	I/O Division	Function
1	BCLK	0	Serial bit clock output
2	LRCK	0	L/R discriminating signal output
3	SRDATA	0	Serial data signal output
4	DVpp1	ı	Power supply (digital circuit) terminal
5	DVss1	_	GND (digital circuit) terminal
6	TX		Digital audio interface signal (Not used, open)
7	MCLK	1	Command clock signal
8	MDATA	I	Command data signal
9	MLD	I	Command load signal ("L" : LOAD)
10	SENSE	0	Sense signal (OFT, FESL, NACEND, NAJEND, POSAD, SFG) (Not used, open)
11	FLOCK	0	Optical servo condition (focus) ("L" : lead-in) (Not used, open)
12	VDET	_	Not used, open

Pin No.	Mark	I/O Division	Function
13	BLKCK	0	Sub-code block clock (f=75Hz)
14	SQCK	ı	Sub-code Q register clock
15	SUBQ	0	Sub-code Q code
16	DMUTE		Muting input ("H" : MUTE) (Not used, connected to GND)
17	STAT	T O Status signal (CRC, CUE, CLVS) TTSTOP, FCLV, SQCK)	
18	/RESET	ı	Reset signal ("L" : reset)
19	SMCK	0	System clock (f=4.2336MHz)
20	PMCK	0	Frequency division clock signal (f=1/1.92×ck=88.2kHz)
21	TRV	_	Traverse servo control (Not used, open)
22	TVD	0	Traverse drive signal
23	PC	0	Spindle motor drive signal ("L" : ON)
24	ECM	O	Spindle motor drive signal (Forced mode)
25	ECS	0	Spindle motor drive signal (Servo error signal)

Pin No.	Mark	I/O Division	Function
26	KICK	-	Kick pulse output (Not used, open)
27	TRD	0	Tracking drive signal output
28	FOD	0	Focus drive signal output
29	VREF	l	D/A drive output (TVD, ECS, TRD, FOD, FBAL, TBAL) normal voltage input terminal
30	FBAL	0	Focus balance adj. output
31	TBAL	0	Tracking balance adj. output
32	FE	I	Focus error signal (analog input)
33	TE	l	Tracking error signal (analog input)
34	RFENV	ı	RF envelope signal
35	VDET	_	Oscillation det. signal ("H": det) (Not used, connected to GND)
36	OFTR	ı	Off track signal ("H" : Off track)
37	TRCRS	_	Track cross signal input (Not used, connected to GND)
38	RFDET		RF detection signal ("L" : detection)
39	BDO	1	Dropout detection signal ("H" : dropout)
40	LDON	0	Laser power control ("H" : ON)
41	TES	0	Tracking error shunt output ("H" : dropout) (Not used, open)
42	PLAY	0	Play signal ("H" : play)
43	WVEL	0	Double velocity status signal ("H" : double) (Not used, open)
44	ARF	ı	RF signal input
45	IREF	I	Reference current input
46	DRF	_	DSL bias terminal (Not used, open)
47	DSLF	1/0	DSL loop filter terminal
48	PLLF	I/O	PLL loop filter terminal
49	DSLF2	l	VCO loop filter terminal
50	AVDD2	l	Power supply (analog circuit) terminal (2)
51	AVss2	_	GND (analog circuit) terminal
52	CK384	0	384fs (16.9344MHz) output
53	PCK	_	PLL extract clock (f=4.3218MHz) (Not used, open)
54	CK176		Not used, open

Pin No.	Mark	I/O Division	Function				
55	SUBC	_	Sub-code serial output data (Not used, open)				
56	SBCK		Sub-code serial input clock (Not used, connected to GND)				
57	Vss	_	GND terminal				
58	X1	ı	Crystal oscillator input terminal (f=16.9344MHz)				
59	X2	0	Crystal oscillator output terminal (f=16.9344MHz)				
60	VDD	1	Power supply terminal				
61	TRVSTOP	0	Traverse motor stop control terminal				
62	CLDCK	_	Sub-code frame clock signal (f CLDCK=7.35kHz: Normal) (Not used, open)				
63	FCLK		Crystal frame clock signal [f FCLK=7.35kHz: 2 speed(14.7kHz)] (Not used, open)				
64	IPFLAG	_	Interpolation flag terminal (Not used, open)				
65	FLAG0		Flag terminal (Not used, open)				
66	CLVS		Turntable servo phase synchro signal ("H": CLV, "L": Rough servo) (Not used, open)				
67	CRC	_	Sub-code CRC check terminal ("H": OK, "L": NG) (Not used, open)				
68	RESY	-	Not used, open				
69	FLAG6	0	Flag terminal				
70	ARST	1	Reset signal input terminal				
71	TEST	I	Test terminal (Normal : "H")				
72	AVDD1	[*] I	Power supply (analog circuit) terminal (1)				
73	OUTL	0	Lch audio signal				
74	AVss1	_	GND (analog circuit) terminal (1)				
75	OUTR	0	Rch audio signal				
76	RSEL	l	Polarity direction control terminal of RF signal (Not used, connected to power supply)				
77	FSEL	-	Frequency control terminal of crystal oscillator (Not used, connected to GND)				
78	ISRDATA	1	Serial data signal input				
79	ILRCK	1	L/R discriminating signal input				
80	IBCLK	1	Serial bit clock input				

● IC502 (SM5859AF) : Shock proof controller

Pin No.	Mark	I/O Division	Function					
1	VDD1	I	Power supply terminal					
2	RENSEL	_	Key input terminal (ANTI-SHOCK MEMORY) (Not used, open)					
ß	RAMSEL1	_	Key input terminal (Not used, connected to GND)					
4	RAMSEL2	_	Not used, open					
5	UC4	I	Sound quality/sound field control terminal (Not used, connected to power supply)					
6	UC5	_	Sound quality/sound field control terminal (Not used, open)					
7	NTEST1	ı	Test terminal					
8	NTEST2	•						
9	CLK		Clock signal input (f=16.9344MHz)					
10	Vss	_	GND terminal					
11	YSRDATA	1	Serial data input terminal					
12	YLRCK	i	L/R clock input terminal					
13	YSCK	I	Serial bit clock input terminal					
14	ZSCK	0	Serial bit clock output terminal					
15	ZLRCK	0	L/R clock output terminal					
16	ZSRDATA	0	Serial data output terminal					
17	YFLAG	I	RAM over-flow flag terminal					

Pin No.	Mark	I/O Division	Function				
18	YFCLK	_	Crystal frame clock input terminal (Not used, connected to GND)				
19	YBLKCK	ı	Sub-cord block clock input terminal				
20	RESET	ı	Reset input terminal				
21	ZSENSE	0	MIcrocomputer states output terminal				
22	UC6	_	Not used, open				
23	YDMUTE		Mute input terminal				
24	YMLD	I	Microcomputer latch clock input terminal				
25	YMDATA	I	Microcomputer serial data input terminal				
26	YMCLK	ı	Microcomputer shift clock input terminal				
27	NOE	0	D-RAM output enable terminal				
28	NCAS	0	D-RAM column address strobe terminal				
29	D2						
30	D3		D DANA data in a state state of the state of				
31	D0	1/0	D-RAM data input/output terminal				
32	D1						
33	NWE	0	D-RAM write enable terminal				
34	NRAS	0	D-RAM low address strobe terminal				
35	A9						
√ 40	, A4	0	D-RAM address output terminal				
41	A0		2				
44	A3						

● IC503 (MNV4400-T8T) : 4M DRAM

Pin No.	Mark	I/O Division	Function			
1	D0	I/O	Data input/output terminal			
2	D1	1/0	Data input/output terminal			
3	NWE	ı	Write enable terminal			
4	NRAS	ı	Low address strobe terminal			
5	A9	I	Address input terminal			
6	A0	ı	Address input terminal			
7 \$ 9	A1 \$ A3	ı	Address input terminal			

Pin No.	Mark	I/O Division	Function					
10	Vcc	l	Power supply terminal					
11 \{ 15	A4 { A8	ı	Address input terminal					
16	NOE	1	Output enable terminal					
17	NCAS	I	Column address strobe terminal					
18	D3	1/0	Data input/ output terminal					
19	D2	I/O	Data input/ output terminal					
20	GND	_	GND terminal					

■ Replacement Parts List (Electrical)

Notes: * Important safety notice:

Components identified by Δ mark have special characteristics important for safety.

- Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used. When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

 * The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)
 Parts without these indications can be used for all areas.
- * Warning: This product uses a laser diode. Refer to caution statements on page 2.
- * [M] indicates in Remarks columns parts that are supplied by MESA.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
						IC PROTECTOR(S)	
		INTEGRATED CIRCUIT (S)					
				ICP11	UNH000700A	IC PROTECTOR	[M] <u>(</u>
IC11	BA6893KE2	IC	[M]				
IC101	AN8837SBE1	IC	[MO			VARIABLE RESISTOR(S)	
IC301	SC440303CFU	IC	[M]				
IC501	MN662746RPK1	IC	[MO	VR11	EVNDXAA00B33	V. R	[M]
IC502	SM5859AF	IC	[M]	VR701	EVUTUFB11C54	V. R	[M]
IC503	MNV4400-T8T	IC	[M]				
IC701	NJU7082AMTE1	IC	[M]			COIL (S)	
		TRANSISTOR(S)		L12	RL Z0028T-0	COIL	[M]
				L601, 602	RLBV102V-Y	COIL	[M]
Q10	2SD1302STTA	TRANSISTOR	[M]				
Q11	2SD2074HWRST	TRANSISTOR	[M]			OSC ILLATOR (S)	
Q12	2SD1450STTA	TRANSISTOR	[M]				
Q13	MSB1218ART1	TRANSISTOR	[M]	X501	RSXZ16M9M01T	OSC ILLATOR	[M]
Q203	MSB709RST1	TRANSISTOR	[M]			м	
Q402	UN5215TX	TRANSISTOR	[M]			LCD (S)	
Q501	2SB970RSTX	TRANSISTOR	CMO				
Q505	UN5210TX	TRANSISTOR	[M]	LCD301	RSL5174-C	LCD	[M]
Q507	UN511NTX	TRANSISTOR	[M]				
Q601, 602	2SD1328QRSTX	TRANSISTOR	[M]			SWITCH(ES)	
Q603, 604	UN5215TX	TRANSISTOR	[M]			(30)	
2701, 702	2SD1328QRSTX	TRANSISTOR	[M]	S201	ESE11SV6	SW	[M]
Q901		TRANSISTOR	[M]	S202	ESE11HS4	SW	[M]
2903, 904	DTA114YUA106	TRANSISTOR	[M]	S301-306	EVQ21405R	SW	[M]
Q905, 906	UN5210TX	TRANSISTOR	[M]	S307	RSS3A007-1A	SW	[M]
Q909	DTA114YUA106	TRANSISTOR	[M]	S308	RSS2A010-1A	SW	[M]
Q910	MSB1218ART1	TRANSISTOR	[M]	S501	RSS2A010-1A	SW	[M]
2911, 912	2SD1819QRSTX	TRANSISTOR	[M]	S701	RSS2B028 A	SW	[M]
Q918	2SD1819QRSTX	TRANSISTOR	[M]		IBOZDOZO A	Dir	(m)
			Lity			CONNECTOR(S) AND JACK(S)	
		DIODE(S)				CONTECTOR (S) AND UNOR (S)	
		P100E (0)		CN1	RJC93015-1	BATTERY TERMINAL (+)	[M]
011	MA110TX	DIODE	[M]	CN2	RJC93015-1	BATTERY TERMINAL (-)	[W]
013		DIODE	[MO	CN3	RJH5104	RECHARGEABLE BATT. TERMINAL	
0301		DIODE	[M]	CNS CN8	RJJ43K09-C	DC IN JACK	[M]
0902	·	DIODE	[M]	CN101	RJS2A4716M1	CONNECTOR (16P)	[M]
903		DIODE	[M]	CN101	RJS2A4716M1 RJS2A5106T1	CONNECTOR (6P)	[M]
905	MA110TX	DIODE	[M]		RJJD3S5ZB-C		·
7303	WITTOIV	DIOUE	[m]	CN601		OUT JACK	[M]
				CN701	RJJ36T02-C	HEADPHONES JACK	[M]

Resistors and Capacitors

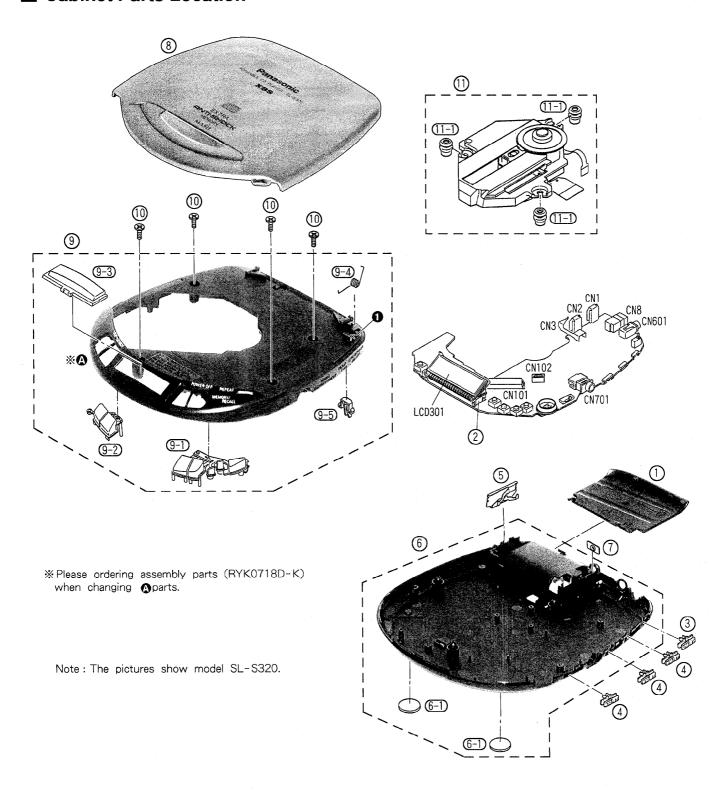
- Notes:
 * Capacity values are in microfarads (uF) unless specified otherwise, P=Pico-farads (pF) F=Farads (F)

 * Resistance values are in ohms, unless specified otherwise, 1K=1,000 (OHM), 1M=1,000k (OHM)

 * [M] indicates in Remarks columns parts that are supplied by MESA.

Ref. No.	Part No.	Valu	es & Re	emarks	Ref. No.	Part No.	Valu	ies & R	Remarks	Ref. No.	Part No.	Val	ues & R	emarks
					R607, 608	ERJ3GEYJ102Z	1/16W	1K	DMO	C35	ECUVNC105ZFN	16V	1 U	[M]
		RESISTOR	S.		R609, 610	ERJ3GEYJ332V	1/16W	3. 3K	DMO	C101	ECUV1C104KBV	16V	0. 1U	[M]
					R 7 05, 706	ERJ3GEYJ473V	1/16W	47K	DMO	C103	ECUV1C223KBV	16V (). 022U	[M]
R11	ERJ3GEYJ103Z	1/16W	10K	[M]	R707, 708	ERJ3GEYJ223V	1/16W	22K	DMO	C111	ECUVNC473KBV	16V (). 047U	[M]
R12	ERJ3GEYJ472V	1/16W	4. 7K	[M]	R709, 710	ERJ3GEYJ105V	1/16W	1M	[M]	C112	ECUV1H391KBV	50V	390P	[M]
R16	ERJ3GEYJ100V	1/16W	10	[M]	R715, 716	ERJ3GEYJ183V	1/16W	18K	DMO	C113	ECUVNE104ZFN	25V	0. 1U	[M]
R17	ERJ3GEYJ681V	1/16W	680	[M]	R719, 720	ERJ3GEYJ103Z	1/16W	10K	[M]	C114	ECUVNC104ZFV	16V	0. 1U	DMO
R18	ERJ3GEYJ101V	1/16W	100	[M]	R721, 722	ERJ3GEYJ273V	1/16W	27K	[M)	C115	ECUV1C223KBV	16V (0.022 U	DMO
R22	ERJ3GEYJ822V	1/16W	8. 2K	[M]	R723, 724	ERJ3GEYJ104Z	1/16W	100K	DMO	C120	ECUV1H332KBV	50V	3300P	[M]
R25, 26	ERJ3GEYJ104Z	1/16W	100K	[M]	R725, 726	ERJ3GEYJ150V	1/16W	15	[M]	C121	ECUV1H221KBV	50V	220P	[M]
R29	ERJ3GEYJ152V	1/16W	1.5K	[M]	R727, 728	ERJ3GEYJ1R5V	1/16W	1.5	[M]	C204	RCE1AKA4701G	10V	47 U	[M]
R105	ERJ3GEYJ683V	1/16W	68K	[MO	R729, 730	ERJ3GEYJ472V	1/16W	4. 7K	DMO	C301, 302	ECUVNC104ZFV	16V	0. 1U	[M]
R106	ERJ3GEYJ124V	1/16W	120K	[M]	R731, 732	ERJ3GEYJ331V	1/16W	330	[M]	C403	ECUVNC104ZFV	16V	0. 1U	(M)
R113	ERJ3GEYJ101V	1/16W	100	[M]	R901, 902	ERJ3GEYJ821V	1/16W	820	DMO	C404	ECUVNC105ZFN	16V	1U	[M]
R114	ERJ3GEYJ330V	1/16W		[M]	R903	ERJ3GEYJ470V	1/16W	47	[M]	C405	ECUV1C104KBV	16V	0. 1U	[M]
R120	ERJ3GEYJ472V	1/16W		[M]	R904	ERJ3GEYJ123V	1/16W	12K	[M]	C407	ECUVNC104ZFV	16V	0. 1U	[M]
R121, 122	ERJ3GEYJ683V	1/16W		[M]	R905	ERJ3GEYJ393V	1/16W	39K	DMO	C408, 409	ECUVNC105ZFN	16V	1U	[M]
R208	ERJ3GEYJ4R7V	1/16W	4. 7	[M]	R906	ERJ6GEYJ274V	1/10W	270K	[M]	C410	ECUV1E103KBV	25V	0. 01U	[M]
R209	ERJ3GEYJ223V	1/16W		[M]	R915	ERJ3GEYJ393V	1/16W	39K	DMO	C501, 502	ECUV1HO50CCV	50V	5P	[M]
R301-303	ERJ3GEYJ473V	1/16W		[M]	R916	ERJ3GEYJ823V	1/16W	82K		C503	ECUV1H561KBV	50V	560P	[M]
R309	ERJ3GEYJ124V	1/16W	120K	[M]	R917, 918	ERJ3GEYJ104Z	1/16W	100K		C505	ECUV1C223KBV		0. 022U	[M]
R313	ERJ3GEYJ102Z	1/16W	1K		R919	ERJ3GEYJ224V	1/16W	220K	[M]	C506	ECUVNC224KBN	16V	0. 22U	[M]
R316	ERJ3GE1J102Z	1/16W	1K		R920	ERJ3GEYJ473V	1/16W	47K		C507	RCEOJKA221IG	6. 3V	220U	[M]
R317, 318	ERJ3GE1J102Z ERJ3GEYJ104Z		100K		R926	ERJ3GEYJ474V	1/16W	470K	DMO	C508, 509	ECUVNC104ZFV	16V	0. 1U	[M]
	 	1/16W					 `	470K		C518	ECUV1E103KBV	25V	0. 01U	[M]
R319	ERJ3GEYJ334V	1/16W		[M] [M]	R928	ERJ3GEYJ473V	1/16W	4/1	(MI)	C525	ECUVNC104ZFV	16V	0. 10	[M]
R400	ERJ3GEYJ182V	1/16W	1. 8K 82K	[M]			CHIP JI	MDED /C	٠١	C526	RCST1AY475RE	10V	4. 7U	DM)
R401	ERJ3GEYJ823V	1/16W		[M]			CHIP 30	mren (e	5)	C532	ECUV1H102KBN	50V	1000P	[M]
R402	ERJ3GEYJ122V	1/16W	1. 2K		D 1401	ED TOCEVODOO!	CITI	JUMPE	DOM:	C533	ECUVICIO4ZFV	16V	0. 1U	[M]
R405	ERJ3GEYJ332V	1/16W	3. 3K		RJ401	ERJ3GEYOROOV				<u> </u>	ECUVNC104ZFV ECUVNC104ZFV	16V	0. 1U	[M]
R501	ERJ3GEYJ683V	1/16W	68K		RJ502	ERJ3GEY0R00V		JUMPE		C600				
R503	ERJ3GEYJ473V	1/16W	47K	[M]	RJ504	ERJ3GEY0R00V		JUMPE		C601, 602	ECUV1H102KBV	50V	1000P	[M]
R505	ERJ3GEYJ821V	1/16W	820	[M]	RJ902	ERJ3GEY0R00V	ļ	> JUMPI		C603, 604	ECUV1H272KBV	50V	2700P	[M]
R506	ERJ3GEYJ681V	+'	680	[M]	RJ904	ERJ3GEY0R00V	CHI	JUMPI	ER[M]	C605, 606	ECEA1CKA100I	16V	100	[M]
R507	ERJ3GEYJ1R5V	1/16W	1. 5		1				,	C607, 608	ECUV1H681KBV	50V	680P	[M]
R510	ERJ3GEYJ120V	1/16W		[M]			CAPACI'	TORS		C609	ECUVNC104ZFV	16V	0. 1U	
R513	ERJ3GEYJ184V		180K							C610	RCE1AKA470IG	100	47U	[M]
R516	EXBV4V152JV	1/32W	1.5K		C13	RCEOJSC470 IX	6. 3V	47 U		C703, 704	ECUV1E123KBV		0. 012U	[M]
R518	EXBV4V152JV	1/32W	1.5K	[M]	C14	RCEOJKA221 IG		220U	[M]	C707	ECUV1H102KBN	50V	1000P	[M]
R520	ERJ3GEYJ152V		1.5K	[M]	C16	ECUVNC224KBN	16V	0.22U		C708	ECUV1H102KBV	50V	1000P	[M]
R526	ERJ3GEYJ102Z	1/16W	1K	[M]	C17	ECUV1H470KCV	50V	47P		C709, 710	ECEAOGPK221I	4V	220 U	[M]
R530	ERJ3GEYJ224V	1/16W	220K	CMO	C18	ECUV1E103KBV	25V	0.01U		C711, 712	ECEA1CPK100I	16V	10U	[M]
R531	EXBV4V103JV	1/32W	10K	[M]	C19	ECEA1AKA220I	10V	22 U	[M]	C713	RCE1AKA4701G	10V	47U	[M]
R533	EXBV4V103JV	1/32W	10K	[M]	C20	ECEA1HKA010I	50V	1U	[M]	C717	ECUVNC104ZFV	16V	0. 1U	[M]
R535	ERJ6GEYJ103V	1/10W	10K	[M]	C21	ECUV1C223KBV	16V). 022U	[M]	C901, 902	ECUV1H332KBV	50V	3300P	(M)
R536	ERJ3GEYJ103Z	1/16W	10K	[M]	C22	ECUVNC104ZFV	16V	0. 1U	[M]					
R539	ERJ3GEYJ681V		680	[M]	C24	ECUV1H471KBV	50V	470P						
R601, 602	ERJ3GEYJ681V		680	[M]	C26	ECUVNC105ZFN	16V	1U				1		
R603, 604	MCRO3PZHJ561		560	[M]	C27, 28	RCE1AMT331 IV		330U						
R605, 606	ERJ3GEYJ473V		47K		C32	ECUVNC105ZFN		1U		1				

■ Cabinet Parts Location



The parts enclosed in the dotted boxes are supplied as a block assembly. Therefore, they are not supplied separately except parts indicated with Ref. No.

Note: When changing loading mechanism parts, apply the specified grease to the areas marked "XX" as shown in the drawing.

ı	Ref. No.	Part No.
	0	RFKXPG671

■ Replacement Parts List (Cabinet, Packing, Accessories and Grease or Jig/Tool)

Notes: * Important safety notice:

Components identified by \triangle mark have special characteristics important for safety.

Furthermore, special parts which have purposes of fire-retardant (resistors), high-quality sound (capacitors), low-noise (resistors), etc. are used.

- When replacing any of components, be sure to use only manufacturer's specified parts shown in the parts list.

 * The parenthesized indications in the Remarks columns specify the areas. (Refer to the cover page for area.)

 Parts without these indications can be used for all areas.
- *Warning: This product uses a laser diode. Refer to caution statements on page 2.
- * [M] indicates in Remarks columns parts that are supplied by MESA.

Ref. No.	Part No.	Part Name & Description	Remarks	Ref. No.	Part No.	Part Name & Description	Remarks
				A2	RFEA403Z-S	AC ADAPTOR	[M] (GC) △
		CABINET AND CHASSIS		A2	RFEA403A-S	AC ADAPTOR	[M] (GN) <u>(</u>
				A3	RFEV133P-KS	STEREO EARPHONES WITH R. C.	DMO
	RKK0102-K	BATTERY COVER	[M]	A4	RQA0117	WARRANTY CARD	[M] (E, EB, EG)
	RJF0029	LCD HOLDER	[M]	A4	RQX7433ZA	WARRANTY CARD	[M] (GN)
	RGV0200-H	EXTRA ANTI-SHOCK KNOB	DMO	A5	RQCB0169	SERVICENTER LIST	CMO
 !	RGV0200-K	XBS/PLAY MODE/HOLD KNOB	[M]	A6	RFKFP3GAVE2S	RECHARGEABLE BATTERY ASS'Y	CMO
· 	RJC93020	COMMON BATTERY TERMINAL	[M]	A6-1	RFKNLS370-K	BATTERY CARRING CASE	[MO
i		BOTTOM CABINET ASS'Y	[M] SL-S320 (E, EG) ONLY		RKB205ZA-0	EAR PADS	[M]
		BOTTOM CABINET ASS'Y	[M] SL-S320 (EB) ONLY	A8	SJP5213-2	POWER PLUG ADAPTOR	[M] (GC) <u>A</u>
<u>'</u>	RFKJLS320GCS	BOTTOM CABINET ASS'Y	[M] SL-S320 (GC) ONLY	no	501 3213 2	TOWER TEOU NEW TOR	[m] (00) 2.5
<u></u>		BOTTOM CABINET ASS'Y	[M] SL-S320 (GN) ONLY	***************************************		<sl-s318 only=""></sl-s318>	
<u> </u>		BOTTOM CABINET ASS'Y	[M] SL-S318 ONLY			PACKING MATERIAL	
;-1	RKA0063-K	FOOT	[M]		-	I DOMENT THE PROPERTY OF THE P	
	RMA0677	REAR ORNAMENT	[M]	P1	RPK0910	PACKING CASE	[MO
	RYF0443D-S	CD COVER ASS' Y	[M] SL-S320 ONLY	P2	RPQ0752	PAD PAD	[MO
· 	RYF0443G-S	CD COVER ASS' Y	[M] SL-S318 ONLY	P3	RPF0046	PROTECTION BAG (F. B.)	CMO
<u>'</u>	RYK0718D-K	INTERMEDIATE CABINET ASS' Y	[M]	P4	RPF0111	PROTECTION BAG (UNIT)	DMG
)-1	RGU1494-K	OPERATION BUTTON (A)	[M]	P4	WL LOTTI	PROTECTION DAG (UNIT)	LMJ
)-2						ACCECCODIEC	
- <u>Z</u> -3	RGU1495-K	OPERATION BUTTON (B)	[M]			ACCESSORIES	
	RKW0495-Q	LCD PANEL	[M]	l. 	DOMOR 40 E	THOMPHOMEON MANUAL	DIC (TA)
-4	RME0241	OPEN SPRING	[M]	A1	RQT3749-E	INSTRUCTION MANUAL	[M] <ia></ia>
-5	RML0472	STOPPER ANGLE	[M]	A1	RQT3750-R	INSTRUCTION MANUAL	[M] <ib></ib>
.0	XTN17+6GFZ	SCREW	[M]	A1	RQT3751-D	INSTRUCTION MANUAL	[M] <id></id>
1	RAE0142Z	TRAVERSE DECK	DMO A	A1	RQT3752-H	INSTRUCTION MANUAL	[M] <ie></ie>
1-1	RMG0449-H	FLOATING RUBBER	[M]	A1 .	RQT3983-J	INSTRUCTION MANUAL	[M] <if></if>
	ļ	(7) 7000 0000		A2	RFEV133P-KS	STEREO EARPHONES WITH R. C.	[M]
		<sl-s320 only=""></sl-s320>		A3	RQA0117	WARRANTY CARD	CMO
		PACKING MATERIAL		A4	RQCB0169	SERVICENTER LIST	CMO
				A5*	RKB205ZA-0	EAR PADS	[M]
² 1	RPK0856	PACKING CASE	(M)				
2	RPQ0753	PAD	[M] (E, EB, EG, GN)			<grease jig="" or="" tool=""></grease>	
2	RPQ0683	PAD	[M] (GC)			TEST DISC	
23	RPF0046	PROTECTION BAG (F. B.)	[M]				
24	RPF0111	PROTECTION BAG (UNIT)	[M]	SA1	SZZP1054C	PLAYABILITY TEST DISC	EMO:
				SA2	SZZP1056C	UNEVEN TEST DISC	[MO
		ACCESSORIES					
						GREASE	
1	RQT3749-E	INSTRUCTION MANUAL	[M] (E, GC) < IA>				
1	RQT3750-R	INSTRUCTION MANUAL	[M] (E) <ib></ib>	SA3	RFKXPG671	MOLYCOAT GREASE PG671	[M]
1	RQT3747-B	INSTRUCTION MANUAL	[M] (EB, GN) <ic></ic>				
1	RQT3751-D	INSTRUCTION MANUAL	[M] (EG) <id></id>			<printed boards<="" ciruit="" td=""><td></td></printed>	
1	RQT3752-H	INSTRUCTION MANUAL	[M] (EG) <ie></ie>			ASS' Y>	
1	RQT3983-J	INSTRUCTION MANUAL	[M] (EG) <if></if>				1
A1	RQT3748-K	INSTRUCTION MANUAL	[M] (GC) <ig></ig>	PCB1	REP2490H-M	MAIN P. C. B. ASS' Y	[M] <rtl></rtl>
\2	RFEA401E-3S	AC ADAPTOR	[M] (E, EG) <u>∧</u>				-
A2	RFEA404B-1W	AC ADAPTOR	[M] (EB) <u>↑</u>	1			1

Notes: • "<IA> \sim <IG>" marks in Remarks indicate language of instruction manual.

[<|A>: English/ Spanish, <|B>: Russian/ Swedish, <|C>: English, <|D>: German/ Italy, < |E>: French/ Dutch, <|F>: Danish, <|G>: Chinese]

- *: This item is not attacked merchandise, but it is supplied as a replacement part.
- The marking (RTL) indicates that the Retention Time is limited for this item. After the discontinuation of this assembly in production, the item will continue to be available for a specific period of time. The retention period of availability is dependant on the type of assembly, and in accordance with the laws governing part and product retention. After the end of this period, the assembly will no longer be available.

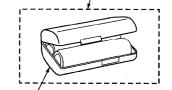
Supply of Rechargeable Battery Ass'y as Replacement Parts (SL-S320 only)

Please take note of the following points relating to Battery Carrying Case to be used for protection of Rechargeable Battery Ass'y from shorting.

Replacement Parts:

- Rechargeable Battery Ass'y (RFKFP3GAVE2S) to be supplied will be provided with Battery Carrying Case (RFKNLS370-K).
- No replacement parts will be supplied for Rechargeable Battery Ass'y without Battery Carrying Case.
- Replacement parts will be supplied for Battery Carrying Case (RFKNLS370-K) without Rechargeable Battery Ass'y.
- To your customers, delivery Rechargeable Battery Ass'y together with Battery Carrying
 Case to prevent shorting accidents that may occur when Rechargeable Battery Ass'y is
 carried about without Battery Carrying Case.

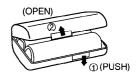
Rechargeable Battery Ass'y (Rechargeable Batteries with Carrying Case) (RFKFP3GAVE2S) /



Battery Carrying Case (RFKNLS370-K)

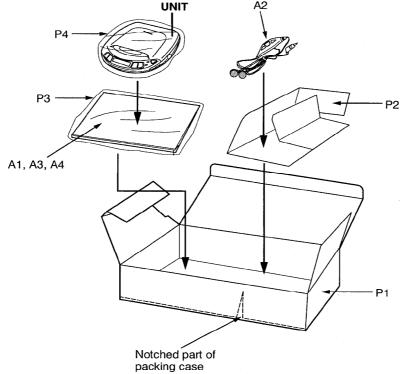
■ Caution in Use of Rechargeable Battery Ass'y (SL-S320 only)

- Take Rechargeable Battery Ass'y out of Battery Carrying Case and use it.
- Be sure to carry Rechargeable Battery Ass'y in this Battery Carrying Case.
 If not, it may either heat or ignite by shorting with a metal.



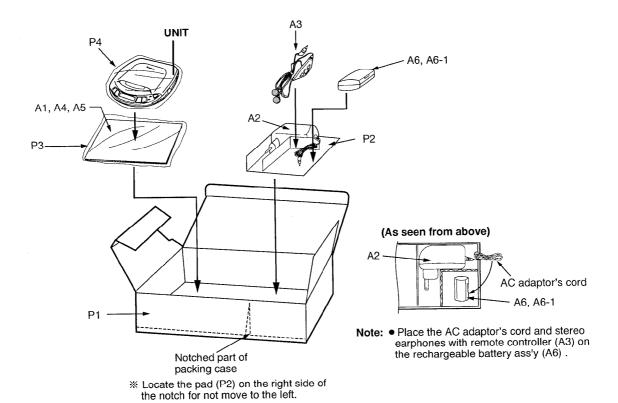
Packaging

• For SL-S318 (E) only

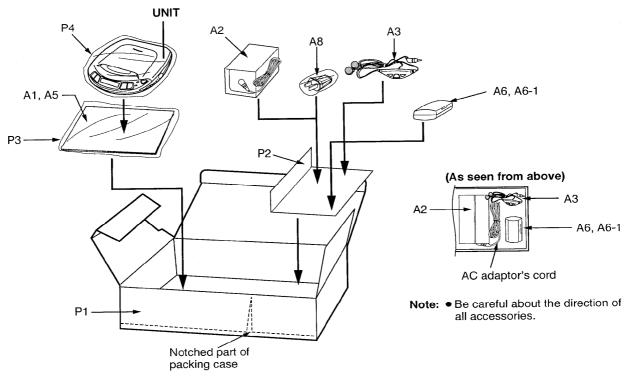


 Locate the pad (P2) on the right side of the notch for not move to the left.

• For SL-S320 (E, EB, EG, GN) only



• For SL-S320 (GC) only



Locate the pad (P2) on the right side of the notch for not move to the left.